

MICROMEGAS chambers for hadronic calorimetry at a future linear collider

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MICROMEGAS chambers for hadronic calorimetry at a future linear collider

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ABSTRACT: Prototypes of MICROMEGAS chambers, using bulk technology and analog readout, with $1 \times 1 \text{ cm}^2$ readout segmentation have been built and tested.

Measurements in Ar/iC₄H₁₀ (95/5) and Ar/CO₂ (80/20) are reported. The dependency of the prototypes gas gain versus pressure, gas temperature and amplification gap thickness variations has been measured with an ⁵⁵Fe source and a method for temperature and pressure correction of data is presented.

A stack of four chambers has been tested in 200 GeV/c and 7 GeV/c muon and pion beams respectively. Measurements of response uniformity, detection efficiency and hit multiplicity are reported.

A bulk MICROMEGAS prototype with embedded digital readout electronics has been assembled and tested. The chamber's layout and first results are presented.

KEYWORDS: Gaseous detectors; Calorimeters; Micropattern gaseous detectors (MSGC, GEM, THGEM, RETHGEM, MICROMEGAS, InGrid, etc); Large detector systems for particle and astroparticle physics

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1 Introduction

Future linear e^+e^- colliders at Terascale energies, like the International Linear Collider (ILC) or the Compact Linear Collider (CLIC), will be the probes for new physics. Depending on Large Hadron Collider (LHC) results they will be able to get unprecedented measurements on Higgs physics but also on Super Symmetry and Standard Model extensions [1].

To obtain the unequaled jet energy resolution required to separate W and Z^0 induced jets ($\sim 30\%/\sqrt{E}$), one of the most promising analysis technique is based on Particle Flow Algorithms (PFA) [2, 3]. Jet energy is measured by combining the measurements of the track momentum from charged particles and of the calorimetric energy from neutrals. With this technique, the jet energy resolution is dominated by the error in hit assignment to clusters (so-called PFA's confusion term), it is therefore mandatory to discriminate between charged and neutral clusters. This calls for highly segmented calorimeters with the capability to produce narrow showers.

The high segmentation together with the large area to be instrumented (e.g. $\sim 3000\text{m}^2$ for the SiD hadronic calorimeter [5]) leads to a dramatic increase of the readout channel number and thus of the amount of data to handle and store. This can be balanced by using a Digital Hadronic CALorimeter (DHCAL) counting the number of hits rather than measuring the deposited energy. In a sampling DHCAL, a few options concerning the active layer are considered: scintillators tiles, GEMs, RPCs and MICROMEGAS [4–6].

The MICRO-MESH Gaseous Structure (MICROMEGAS) was introduced in 1996 [7] as a fast signal, position-sensitive, radiation hard gaseous detector. MICROMEGAS consists of a conductive mesh held a few tens of micrometers above a segmented anode plane, defining the amplification gap, surmounted by a cathode defining the drift gap. An incident charged particle crossing the drift gap ionizes the gas. Using suitable voltage settings, the ionization electrons drift to the mesh, enter the high amplification field region where they produce further ionizations in cascade. The motion of charges in this region induces a signal on the mesh and on the anode plane.

Large area MICROMEGAS based detectors have already been produced (up to $40\times 40\text{cm}^2$ [8]), using the so-called bulk MICROMEGAS technique. Such a bulk MICROMEGAS is made by lamination of photoresistive film layers on the readout Printed Circuit Board (PCB), strongly encapsulating a stretched micro-woven mesh at a fixed distance from the PCB, and forming spacer pillars after photolithography [9]. With this manufacturing technique, a bulk MICROMEGAS with anode pad on one side of the PCB and embedded readout electronics on the back side offers a compact and robust detector that can be produced by industry. MICROMEGAS is therefore a very appealing possibility to equip a DHCAL.

The present work was carried out in the framework of the Calorimeters for ILC Experiments collaboration (CALICE) [10] with the aim to test the bulk MICROMEGAS technology for DHCAL. For extensive characterization, measurements were performed with bulk MICROMEGAS prototypes with external analog readout electronics boards equipped with GASSIPLEX chips [11]. The feasibility of a compact detector has been studied by building a bulk MICROMEGAS with an embedded digital readout chip called DIRAC [12].

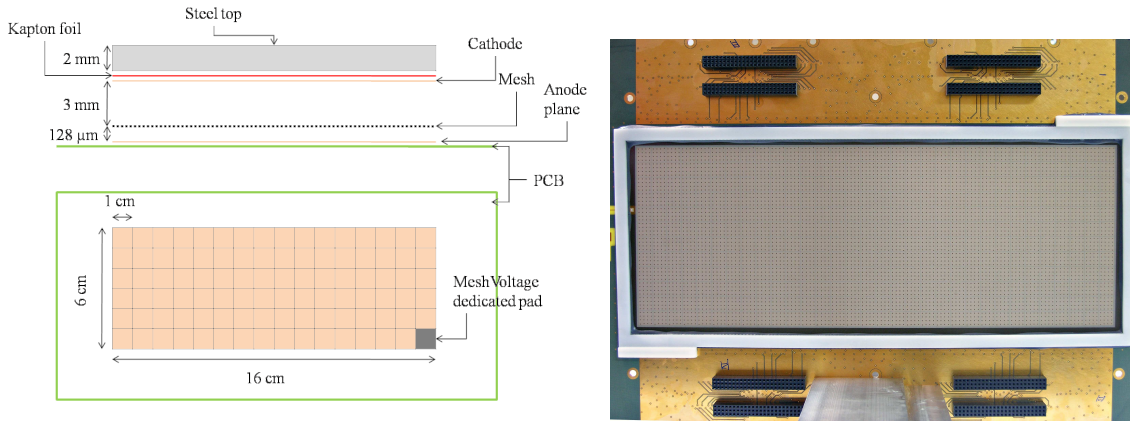


Figure 1. Analog readout prototypes. The left drawings give CH0 to CH2 dimensions but can be straightforwardly extended to CH3. The right picture shows the bulk, the resin frame and the electronic board connectors of CH3 before its lid was glued.

2 Experimental setup

2.1 Analog readout prototypes

Each prototype consists of a bulk MICROME GAS chamber with a 3 mm drift gap and a $128\ \mu\text{m}$ amplification gap. The drift cathode is a $5\ \mu\text{m}$ thick copper foil fixed on a $75\ \mu\text{m}$ thick Kapton film. The whole is glued on a 2 mm thick steel plate, forming the device’s lid. The steel cover plate is part of the absorber and therefore would not contribute to the HCAL active layer’s thickness. The 3 mm drift gap is ensured by a 3 mm thick resin frame enclosing the chamber and providing the gas inlet and outlet (see photography on figure 1, right).

The bulk uses an industrial micro woven stainless steel mesh made of $30\ \mu\text{m}$ diameter wires interwoven at a pitch of $80\ \mu\text{m}$. The mesh is held by $128\ \mu\text{m}$ high and $300\ \mu\text{m}$ diameter pillars laid out on a square lattice with a 2 mm pitch. The anode plane consists of $0.98 \times 0.98\ \text{cm}^2$ pads separated by $200\ \mu\text{m}$ lying on the detector’s PCB. The PCB is a 4 layers class 4, 1.6 mm thick. The $1\ \text{cm}^2$ pattern made of a pad and the free space around will be denoted hereafter as a 1 pad area where ‘pad’ will be the unit area symbol.

Four prototypes with analog readout have been built. Three of them have a $6 \times 16\ \text{cm}^2$ active area (96 pad) and the last one is four times larger with a $12 \times 32\ \text{cm}^2$ active area (384 pad). The mesh voltage of the small chambers is supplied through a dedicated pad while a $4\ \text{mm}^2$ sidelong mesh voltage pad is used for the large chamber (see figure 1). In the following, the three small chambers will be denoted CH0, CH1 and CH2 and the large one, CH3.

2.2 Readout system

The anode analog readout was provided by 16-channel ASICs called GASSIPLEX [11]. Boards,¹ each equipped with 6 GASSIPLEX chips, were mounted on the side of the chambers. One board was used for each of the small chambers and four for the large one.

¹CEA DAPNIA Board N°613V, 96 channels, 6 GASSIPLEX chips 0.7 v3.

GASSIPLEX chips, when triggered, gather the signal from every channel and build one single multiplexed differential output with a nominal conversion factor of 3.6 mV/fC and a peaking time of 1.2 μ s. The multiplexed signal from GASSIPLEX boards was digitized by CAEN V550 10-bit ADCs (VME modules) sequenced by a CAEN V551B C-RAMS sequencer VME module. Data were then collected by the computer through an optical VME/PCI bridge. A Labview based software, called CENTAURE [13], was used for online monitoring and data recording. A very similar readout system was used for the CAST experiment and is described in [14]. The global conversion ratio of the GASSIPLEX-based readout chain was measured to be 4.69 ± 0.25 ADU/fC (Analog to Digital Unit). Its r.m.s. over all 672 channels is 2.5%.

For the X-ray study, only one chamber was used with a different readout system, based on the mesh signal. The mesh signal was read out by an ORTEC 142C charge preamplifier linked to its corresponding amplifier/shaper. The calibration constant of the mesh readout chain was precisely measured to be 2.199 ± 0.026 ADU/fC.

A detailed note about the calibration of both readout chains is available in [15].

3 X-ray study

X-ray tests using a 5.9 keV ^{55}Fe source have been performed to measure the basic performance of the prototypes. For each prototype, the steel lid is drilled on a few locations to allow X-ray injection through the cathode and Kapton foil. The electron collection efficiency and the gas gain in Ar/ $i\text{C}_4\text{H}_{10}$ (95/5) and Ar/ CO_2 (80/20) were deduced from the ^{55}Fe K_α photopeak value given by a fit of three gaussian functions to the ^{55}Fe spectrum (figure 2, left). Gain measurements were used to predict gain dependency versus pressure, temperature and amplification gap thickness variations. Those predictions are confronted to direct measurements in section 3.4.

3.1 Electron collection efficiency

The ratio between amplification and drift electric fields affects the mesh transparency to electrons (or collection efficiency) by contracting the field lines so that the electrons are mostly driven through the center of the mesh's holes and reach the amplification gap. Figure 2 (right) shows the variation of the ^{55}Fe peak value versus the field ratio in Ar/ $i\text{C}_4\text{H}_{10}$ (95/5) and Ar/ CO_2 (80/20). The amplification field was kept constant while the drift field varied to set the field ratio. The mesh voltage was 420 V in Ar/ $i\text{C}_4\text{H}_{10}$ (95/5) and 570 V in Ar/ CO_2 (80/20).

The curves displayed on figure 2 (right) show a maximum at a field ratio of about 150–200 for both gas mixtures. The measurements reported in the following were performed at ratios within this range.

A possible explanation for the decline at high field ratio observed in figure 2 (right) is the attachment of some primary electrons in the drift region by electronegative impurities (e.g. oxygen, water vapor). For a constant amplification field, a higher ratio means a lower drift field and consequently the primary electrons tend to have less energy. Since the attachment cross section of some impurities peaks at low energy (e.g. ≈ 0.1 eV for oxygen [17]), a lower drift field can lead to a higher attachment probability.

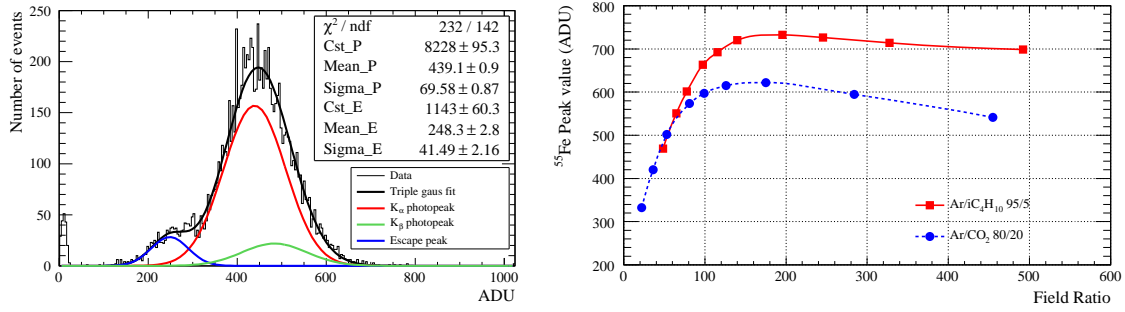


Figure 2. ^{55}Fe spectrum with gaussian fits of the two photopeaks and of the escape peak (left). ^{55}Fe peak value variation versus field ratio (right).

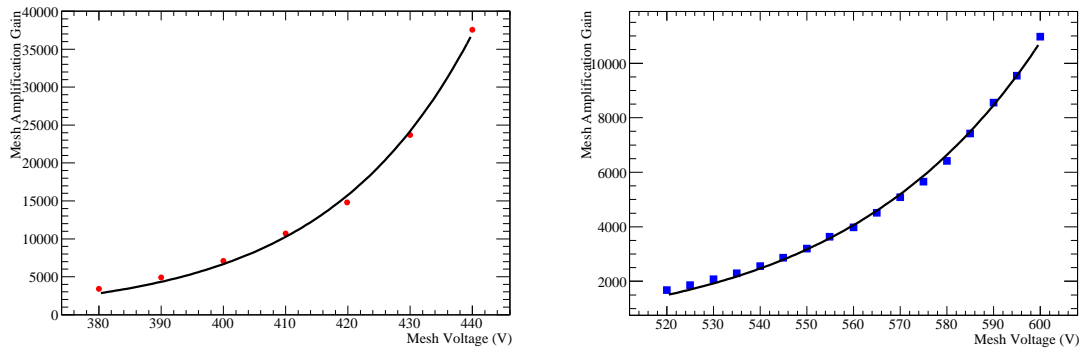


Figure 3. Gas gain versus mesh voltage fitted with the gas gain formula in $\text{Ar}/i\text{C}_4\text{H}_{10}$ (95/5) (left) and in Ar/CO_2 (80/20) (right).

3.2 Gas gain

The amplification gap gain, so-called gas gain, is determined through a fit of three gaussian functions to the ^{55}Fe spectrum (figure 2, left) assuming 230 and 209 primary electrons in the $\text{Ar}/i\text{C}_4\text{H}_{10}$ (95/5) and Ar/CO_2 (80/20) mixtures respectively and using the mesh readout calibration constant (2.19 ADU/fC). Keeping the drift field at $150 \text{ V} \cdot \text{cm}^{-1}$, a set of measurements at 954 mbar in the $\text{Ar}/i\text{C}_4\text{H}_{10}$ mixture, 961 mbar in Ar/CO_2 and at a temperature of 293 K with various voltage settings gave the gain curves displayed in figure 3. The maximum gas gain for each gas mixture is given by the last point of the gain curves and corresponds to a spark rate of about one per minute. A much higher maximum gain ($4 \cdot 10^4$) can be achieved in $\text{Ar}/i\text{C}_4\text{H}_{10}$ than in Ar/CO_2 . Also the mesh voltage, for a given gain, is 180 V lower in $\text{Ar}/i\text{C}_4\text{H}_{10}$.

3.3 Method for pressure and temperature correction

3.3.1 Gas gain model

The gas gain of the chambers is given by the exponential of the average number of primary ionizations from a single avalanche initiating electron. In a uniform field, this number is given by the first Townsend coefficient, denoted α , multiplied by the amplification gap thickness, denoted g :

$$G = e^{\alpha \cdot g}. \tag{3.1}$$

Table 1. Coefficients predicted from the gain curves in Ar/iC₄H₁₀ (95/5) and Ar/CO₂ (80/20)

Gas	C_P (% mbar ⁻¹)	C_T (% K ⁻¹)	C_g (% μm ⁻¹)	$C_{P/T}$ (% K mbar ⁻¹)
Ar/iC ₄ H ₁₀	-0.8 ± 0.08	2.6 ± 0.3	-6.6 ± 0.6	-236 ± 24
Ar/CO ₂	-0.5 ± 0.1	1.6 ± 0.4	-3.8 ± 0.9	-145 ± 35

The Townsend coefficient can be parameterized by the Rose and Korff formula [18]:

$$\alpha = n \cdot A_0 e^{-B_0 n/E}, \quad (3.2)$$

where A_0 and B_0 are constants that depends on the gas mixture, E is the electric field and n the gas density. Using the ideal gas law to express n and combining equations (3.1) and (3.2), one obtain:

$$G = \exp\left(\frac{APg}{T} \cdot \exp\left(-\frac{BPg}{TV}\right)\right), \quad (3.3)$$

with $A = A_0/k_B$, $B = B_0/k_B$ and $V = E \cdot g$, where k_B is the Boltzmann constant. Equation (3.3) unlights the dependency of the gas gain versus pressure (P), temperature (T) and amplification gap thickness (g). Those dependencies can be derived from $\Delta G/G = C_P \Delta P + C_T \Delta T + C_g \Delta g$ and expressed as:

$$C_P = \frac{1}{G} \frac{\partial G}{\partial P} = \left(\frac{Ag}{T} - \frac{ABPg^2}{T^2V}\right) \exp\left(-\frac{BPg}{TV}\right) \quad (3.4)$$

$$C_T = \frac{1}{G} \frac{\partial G}{\partial T} = \left(\frac{ABP^2g^2}{T^3V} - \frac{APg}{T^2}\right) \exp\left(-\frac{BPg}{TV}\right) \quad (3.5)$$

$$C_g = \frac{1}{G} \frac{\partial G}{\partial g} = \left(\frac{AP}{T} - \frac{ABP^2g}{T^2V}\right) \exp\left(-\frac{BPg}{TV}\right). \quad (3.6)$$

In practice, it is convenient to apply one single correction for pressure and temperature variations using the coefficient:

$$C_{P/T} = \frac{1}{G} \frac{\partial G}{\partial (P/T)} = \left(Ag - \frac{ABPg^2}{TV}\right) \exp\left(-\frac{BPg}{TV}\right). \quad (3.7)$$

A correction is applied by multiplying the gain by the correction factor f_x given by:

$$f_x = 1 - C_x \cdot \Delta(x), \quad (3.8)$$

where x stands for g , P , T or P/T .

3.3.2 Application to Ar/iC₄H₁₀ and Ar/CO₂

The gain dependencies on P , T , P/T and g can be predicted from a gain curve by adjusting the constants A and B on the measured trend *via* formula (3.3). The fits gave $A = (0.14 \pm 0.01) \text{ K mbar}^{-1} \mu\text{m}^{-1}$ and $B = (1.8 \pm 0.1) \text{ KV mbar}^{-1} \mu\text{m}^{-1}$ in Ar/iC₄H₁₀ and $A = (0.10 \pm 0.01) \text{ K mbar}^{-1} \mu\text{m}^{-1}$ and $B = (2.1 \pm 0.2) \text{ KV mbar}^{-1} \mu\text{m}^{-1}$ in Ar/CO₂. The dependencies calculated using the formulae (3.4)–(3.7) are gathered in table 1. The predicted values of C_P , C_T and $C_{P/T}$ in Ar/CO₂ are compared to direct measurements in the next section.

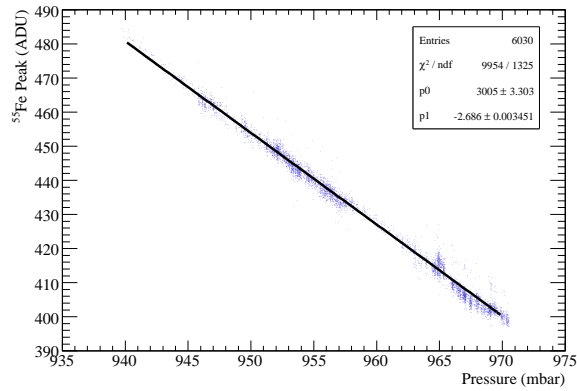


Figure 4. ^{55}Fe peak value versus atmospheric pressure at constant temperature ($T=298\text{ K}$).

3.4 Environmental study in Ar/CO₂ (80/20)

3.4.1 Experimental conditions

During two weeks the amplitude of some 10^8 pulses from ^{55}Fe quanta conversions in Ar/CO₂ 80/20 were recorded, enabling a precise monitoring of the detector gain as a function of time. In parallel, gas pressure and temperature were also recorded. The mesh voltage was set to 570 V at which a gain of about $5 \cdot 10^3$ was measured (see figure 3). The drift field was kept at $100\text{ V} \cdot \text{cm}^{-1}$. The Ar and CO₂ gas flows were equal to 0.97 and 0.241/h, yielding a total flow of 1.211/h. The mean pressure was 959.7 mbar and the mean temperature was 298.2 K. The temperature was controlled with the help of an air conditioner and the gas pressure fluctuated according to the atmospheric pressure variations.

3.4.2 Pressure corrections

During part of the run, the gas temperature was maintained around 298 K to examine the gas gain dependency on pressure only. Figure 4 shows the ^{55}Fe peak value versus pressure recorded at a temperature $T = (298.0 \pm 0.5)\text{ K}$. A linear behavior is observed and fitted with a slope α_P which relates to the C_P coefficient according to:

$$\alpha_P = \bar{v} \cdot C_P,$$

where \bar{v} is the average ^{55}Fe peak value over the fitted range. With $\alpha_P = (-2.686 \pm 0.004)\text{ mbar}^{-1}\text{ ADU}^{-1}$ and $\bar{v} \approx 440\text{ ADU}$, computation gives:

$$C_P = (-0.61 \pm 0.01)\% \text{ mbar}^{-1},$$

which is consistent with the predicted value (section 3.4.1).

3.4.3 Temperature corrections

Data recorded during a period with temperature variations of a few kelvins have been corrected for pressure variations using C_P from section 3.4.2 and formula (3.8). The corrected ^{55}Fe peak value, $v_{\text{corr},P}$, is given by:

$$v_{\text{corr},P} = v \cdot (1 - C_P \cdot \Delta P), \quad (3.9)$$

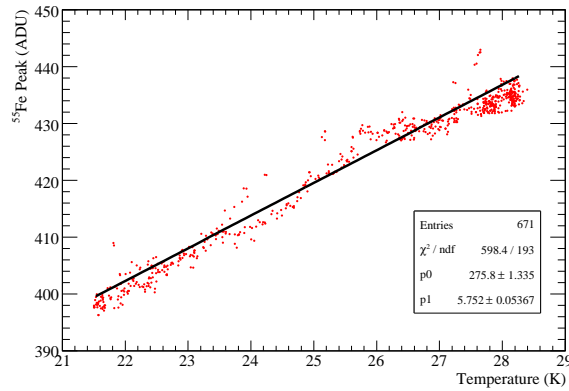


Figure 5. Pressure corrected ^{55}Fe peak value versus temperature.

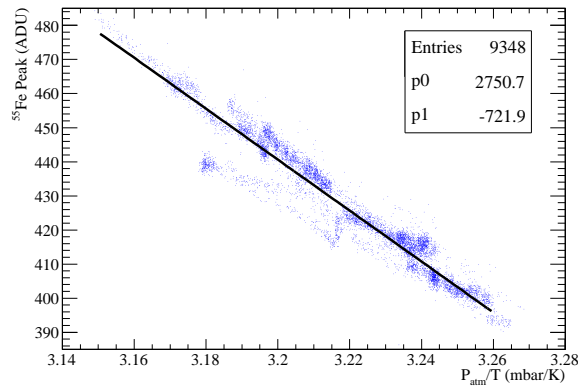


Figure 6. ^{55}Fe peak value versus the ratio of pressure over temperature, using all data without any correction.

where v is the raw peak value, and is plotted in figure 5. A linear fit was performed and its slope α_T gave the C_T coefficient through $\alpha_T = \bar{v} \cdot C_T$. With $\alpha_T = 5.75 \text{ K}^{-1} \text{ ADU}^{-1}$ and $\bar{v} \approx 420$, computation leads to:

$$C_T = (-1.37 \pm 0.01)\% \text{ K}^{-1},$$

which is consistent with the value predicted in section 3.4.1.

3.4.4 Corrections using the ratio of pressure over temperature

The evolution of the ^{55}Fe peak value along the whole data set versus the ratio of pressure over temperature is plotted in figure 6. A straight line was adjusted on the points and its slope $\alpha_{P/T}$ gave the $C_{P/T}$ coefficient through $\alpha_{P/T} = \bar{v} \cdot C_{P/T}$. With $\alpha_{P/T} = -722 \text{ K}^{-1} \text{ ADU}^{-1}$ and $\bar{v} \approx 440$, its value is:

$$C_{P/T} = (-164 \pm 1)\% \text{ K mbar}^{-1},$$

which is within the error range of the value predicted in section 3.4.1.

Table 2. Summary of predicted and measured values for environmental coefficients in Ar/CO₂(80/20).

Coefficient	C_P	C_T	$C_{P/T}$
Predicted Value	$(-0.5 \pm 0.1)\% \text{ mbar}^{-1}$	$(1.6 \pm 0.4)\% \text{ K}^{-1}$	$(-145 \pm 35)\% \text{ K mbar}^{-1}$
Measured Value	$(-0.61 \pm 0.01)\% \text{ mbar}^{-1}$	$(1.37 \pm 0.01)\% \text{ K}^{-1}$	$(-164 \pm 1)\% \text{ K mbar}^{-1}$

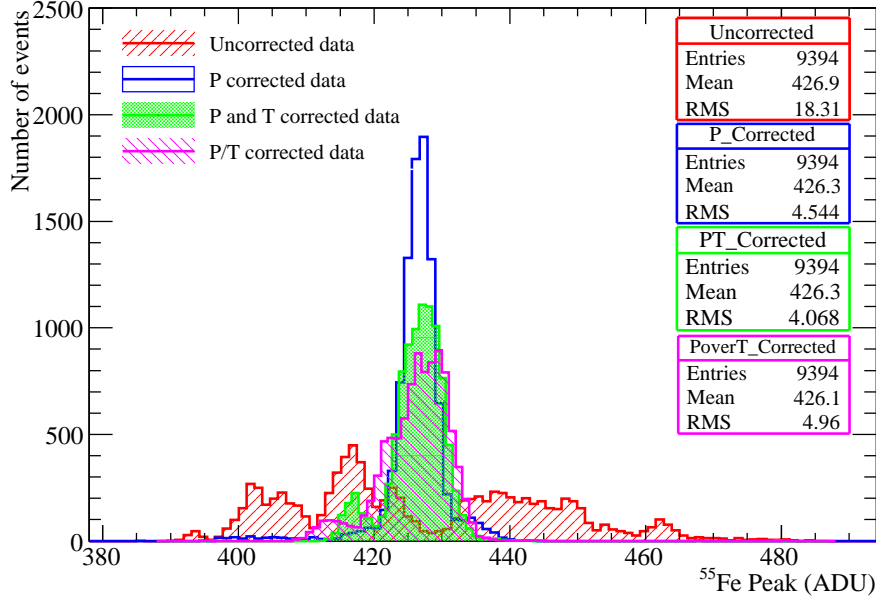


Figure 7. Summary of the corrections applied to the data.

3.4.5 Conclusion of the study

Direct measurement of the coefficients C_P , C_T and $C_{P/T}$ showed good agreement with the gas gain model prediction (table 2). Using those coefficients, the ^{55}Fe peak value has been corrected for pressure and temperature variations according to:

$$v_{\text{corr}_P} = v \cdot (1 - C_P \cdot \Delta P) \quad (3.10)$$

$$v_{\text{corr}_T} = v \cdot (1 - C_P \cdot \Delta P) \cdot (1 - C_T \cdot \Delta T) \quad (3.11)$$

$$v_{\text{corr}_{P/T}} = v \cdot (1 - C_{P/T} \cdot \Delta(P/T)) \quad (3.12)$$

The result of those corrections are gathered in figure 7. The ^{55}Fe peak value is very scattered before applying any correction. The successive corrections for pressure and temperature leads to a major improvement of the ^{55}Fe peak value regularity. The direct correction using the ratio of pressure over temperature is also valuable. The correction yielding the strongest reduction of the distribution r.m.s. is the one based on C_P because the temperature was controlled during the data acquisition and showed limited variations.

Those results validate the gas gain model and the method for environmental corrections of the data. A complete description of this study is available in [16].

3.5 X-ray test conclusion

The mesh collection efficiency should be maximum for a field ratio around 200 in Ar/iC₄H₁₀. Hence for later measurements, as the mesh voltage will be around -420 V, the cathode voltage will be kept 50 V below.

In a given gas mixture, the gas gain depends primarily on the gas density and the amplification gap thickness. The density relates to the ratio P/T which, in Ar/C₄H₁₀ (95/5), impacts on the gain according to $-236\% \text{ K mbar}^{-1}$. Typical values of this ratio are around $3 \cdot 10^{-2} \text{ mbar K}^{-1}$ with variations of the order of $10^{-2} \text{ mbar K}^{-1}$ leading to some 2–3% gas gain fluctuation. If the correction factor is mainly below 10%, the error margins make the corrections uncertain so they shall be applied only if a significant amount of data need a correction factor above 10%.

The amplification gap size determines the distance over which an electron avalanche develops and the amplification field for a given mesh voltage. It strongly impacts on the gain. The bulk planarity is better than $5 \mu\text{m}$, but a gap variation of $1 \mu\text{m}$ should result in a change of the gas gain of 6.6% in Ar/C₄H₁₀ (95/5). Therefore the mesh irregularities are expected to play a major role in the detector's gain non-uniformity. Smaller variations are predicted in Ar/CO₂ (80/20) due to a milder dependence of the first Townsend coefficient on the electric field.

4 Measurements with particle beams

4.1 Experimental layout

The detector stack was set up placing the small chambers in the front followed by the large one at the rear (figure 8). The distance between each chamber was 10 cm. Three scintillator paddles were placed in front of the stack, the trigger signal was provided by the triple time coincidence of their output. Two of them were $8 \times 32 \text{ cm}^2$ and the last one had the exact dimensions of the small chambers ($6 \times 16 \text{ cm}^2$).

A common pre-mixed Ar/iC₄H₁₀ (95/5) gas was used and the voltage applied on the prototypes' meshes were -420 V, -420 V, -430 V and -410 V, for CH0 to CH3, respectively. These voltage values were set as a trade off between a high gain and a spark rate below about one per hour. The drift voltages were set 50 V below the meshes' ones so that the field ratios were always corresponding to the maximum collection efficiency (see section 3.1).

4.2 Particle sources

4.2.1 CERN/SPS, H2 beam line

The Super Proton Synchrotron (SPS) delivers a $400 \text{ GeV}/c$ proton beam for fixed target experiments. Data were taken with a secondary $200 \text{ GeV}/c$ negative muon beam. The beam was available during a 9 s spill period every machine cycle. Each machine cycle lasted for 33 s during night time and 48 s during day time. The beam was intense enough to saturate the acquisition rate at about 130 events/s. Data were recorded during August 2008 beam test session.

4.2.2 CERN/PS, T9 beam line

The Proton Synchrotron (PS) delivers a $28 \text{ GeV}/c$ proton beam for injection in SPS and CERN's East Area's Fixed target experiments. Data were recorded with a secondary $7 \text{ GeV}/c$ positive pion

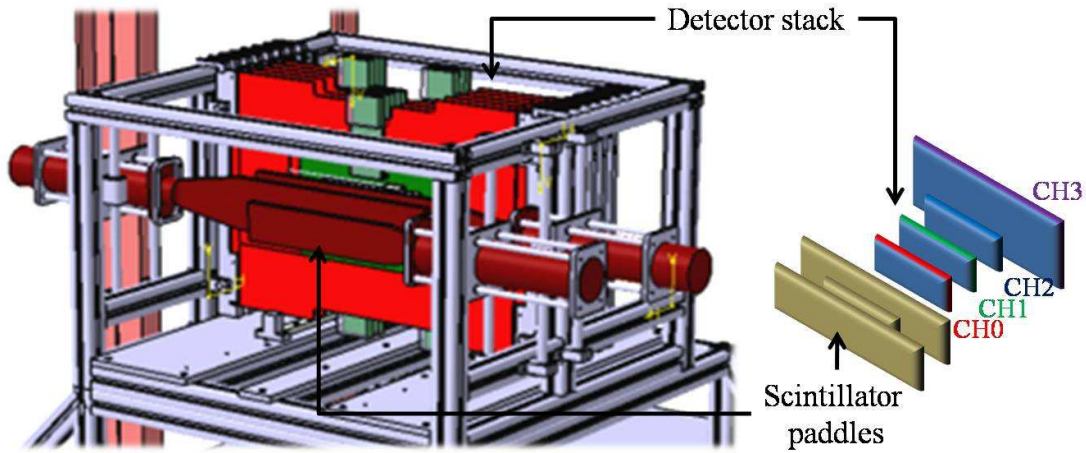


Figure 8. The test beam layout, including detectors, scintillator paddles and mechanical structure (left). A corresponding schematic view (right).

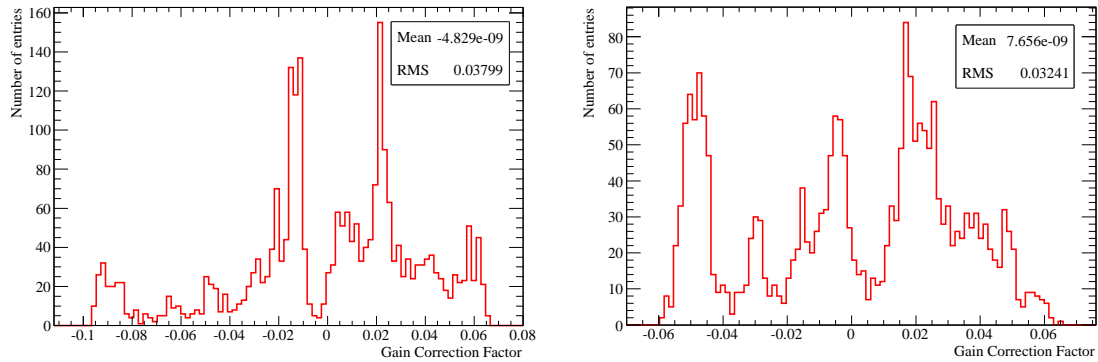


Figure 9. Histograms of the correction factors for data from August (left) and November (right).

beam. The beam was available during one to three 0.4s spill periods every machine cycle. A machine cycle lasted for a variable time around 40s. The beam was also intense enough to saturate the acquisition rate. Data were recorded during November 2008 beam test session.

4.3 Data

4.3.1 Environmental and noise conditions

During the data acquisition, the atmospheric pressure and the gas temperature were monitored. Using $C_{P/T} = -2.36 \text{K mbar}^{-1}$, a gain correction factor was computed using formula (3.8) and found always below 10% with an r.m.s. below 4% (see figure 9). In accordance with section 3.5 environmental corrections are sufficiently small and considered to be negligible. Moreover, in a digital detector those corrections could not be applied at all. Therefore, in the aim of a DHCAL the results given here will remain uncorrected.

The GASSIPLEX pedestals were periodically aligned at 20ADU on the V550 ADC modules. They were measured to be at this value with 2% r.m.s. variations over all channels through the

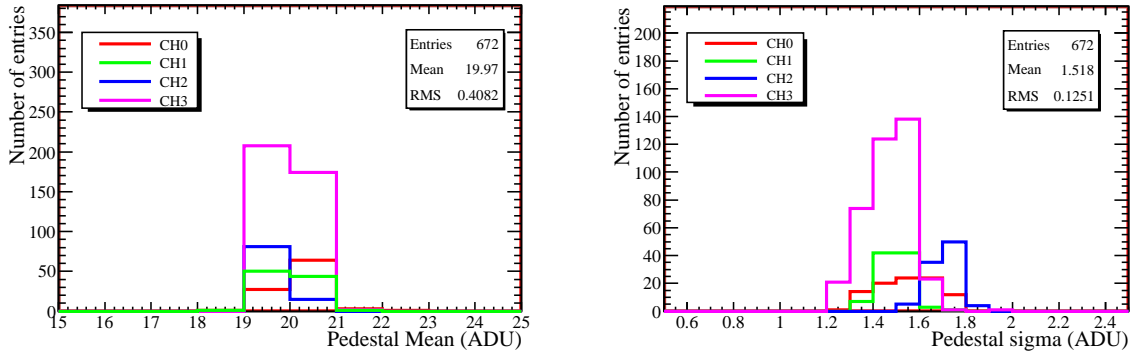


Figure 10. Pedestal Mean (left) and sigma (right) distributions.

whole data set (see figure 10, left). The pedestal sigmas were obtained from a gaussian fit and showed an average value of 1.5 ADU corresponding to 0.3 fC or 2000 e^- (figure 10, right). These figures demonstrate very good noise conditions.

4.3.2 Event tags

All channels were recorded without threshold. A hit is defined by applying an off-line threshold equal to 1.5 fC (7 ADU above pedestal). Two types of events were selected for the analysis: the Platinum and the Golden events.

- *Platinum events*: an event is tagged as platinum by requiring one single hit in each of the four chambers. Those events are used for gain and pedestal studies since they ensure a very low noise hit contamination.
- *Golden events*: a golden event is selected by requiring one single hit in three out of the four chambers. Those events are used for efficiency and multiplicity studies.

4.4 Gain distribution measurement

For every channel, a Landau function was fitted on the data from platinum events (see figure 11 (left)) and its Most Probable Value (MPV) was defined as the detector's global gain for charged particles (conversion, mesh amplification and electronics amplification). The resulting values are mapped in figure 12.

The most probable deposited charge, averaged over all channels, is 22.6, 22.9, 24.5 and 17.5 fC for CH0 to CH3 respectively. The relative gain distribution of all the channels is shown in figure 11 (right) having an r.m.s. of 11.25%. Since the electronics gain distribution has a very low r.m.s., this value is expected to be mainly due to drift and/or amplification gaps non-uniformity.

4.5 Efficiency measurement

In order to measure the efficiency of a given chamber, a sub range of golden events was selected by requesting three aligned hits in the three other chambers to define a particle track. A safety threshold of 12.5 fC was applied for the three reference chambers' hits to completely avoid taking noise hits into account. In each processed event, a hit was searched in a 3×3 pad area centered at

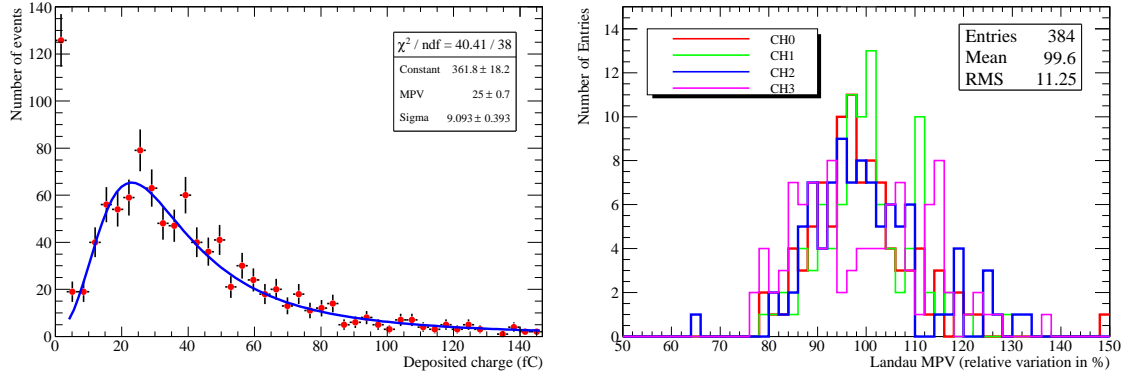


Figure 11. Fit of a Landau function to the data for a single channel, the pedestal has been scaled to fit in the vertical range. The spectrum was built using Platinum events (left). Landau MPV distribution normalized to 100, for all chambers (right).

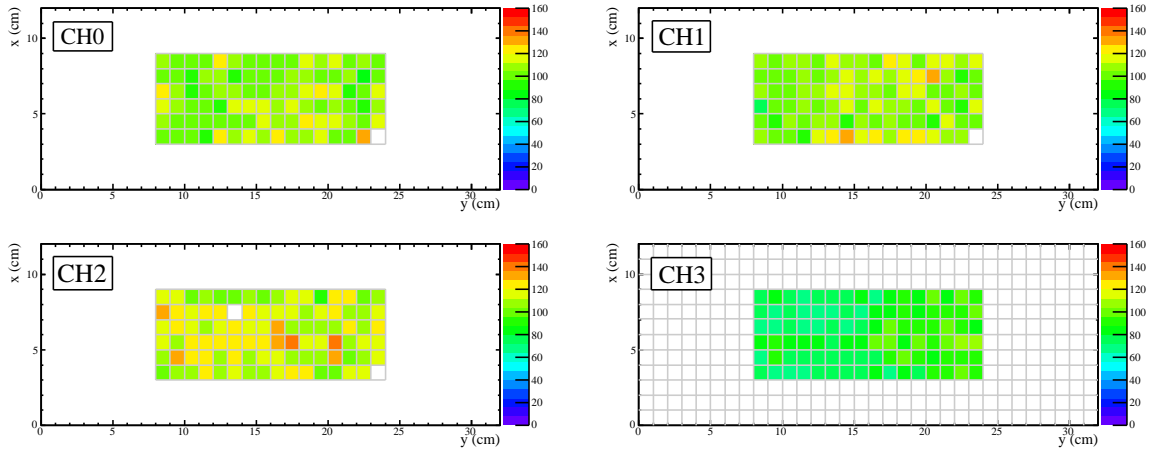


Figure 12. Landau MPV maps of all prototypes (color axis in ADU).

Table 3. Efficiency measurements for a 1.5 fC threshold.

Chamber	Raw efficiency	Noise hit fraction	Noise corrected efficiency
CH0	(99.0±0.1)%	(1.3±0.1)%	(97.7±0.1)%
CH1	(99.0±0.1)%	(1.3±0.1)%	(97.7±0.1)%
CH2	(93.0±0.1)%	(2.0±0.1)%	(91.2±0.1)%
CH3	(98.8±0.1)%	(1.6±0.1)%	(97.2±0.1)%

the intersection between the extrapolated reconstructed particle track and the chamber plane. The resulting efficiencies are mapped in figure 13 and their distribution is shown in figure 14.

The hit background was estimated by counting the number of hits outside the 3×3 pad area. This number, normalized to the 3×3 pad area, was subtracted to measure the final efficiency (table 3). Thanks to the very low threshold, three chambers show an excellent efficiency, larger than 97%. CH2 shows a lower efficiency (91%). It might be due to the lower tension of its mesh or to the broader pedestals of its electronics.

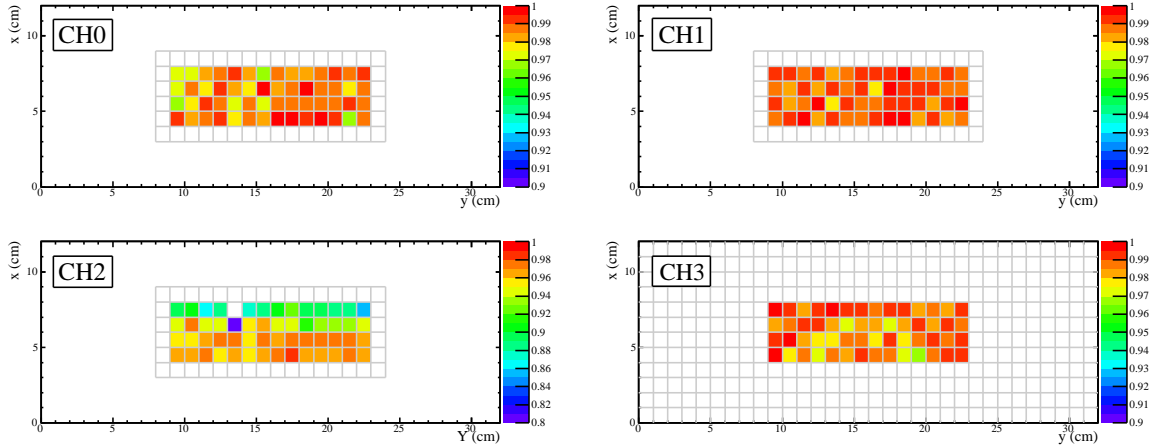


Figure 13. Maps of each prototypes efficiency. The measurement was performed for a fiducial area omitting all border pads and using a 3×3 pad area around the expected hit to avoid misalignment issues.

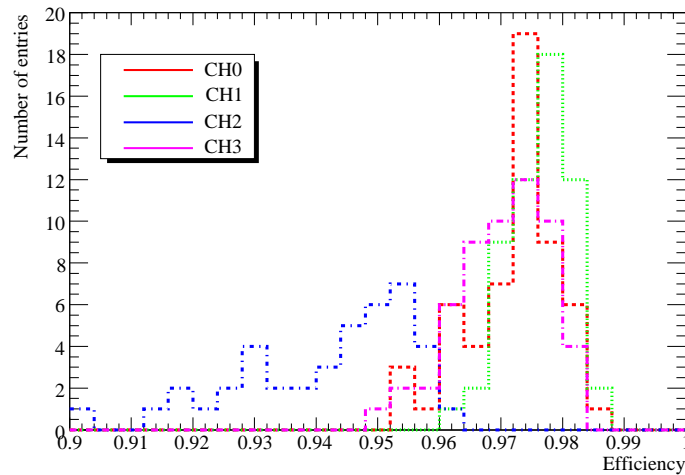


Figure 14. Pad efficiency distribution for each chamber.

In a DHCAL, the threshold is a fundamental parameter, the same study was therefore carried out for each chamber varying the threshold from 1.5 fC to 200 fC. The dependency between efficiency and threshold is unlighted in figure 15. A steep drop of efficiency with threshold is observed. A maximum efficiency above 97% is reached at a threshold as low as 1.5 fC. The efficiency is about 70% at a threshold of 20 fC and drops below 10% for thresholds higher than 100 fC.

4.6 Multiplicity measurement

Still using golden events, the number of hits in a 3×3 pad area around the pad expected to be hit was counted. The multiplicity is computed as the mean of this number over all the processed events (table 4) is corrected with the same method as for the efficiency (section 4.5).

The four chambers showed a noise corrected multiplicity between 1.06 and 1.10, which is a benefit for a PFA algorithm. The behavior of multiplicity versus threshold was also studied and is illustrated in figure 16. After a quick fall, the multiplicity rises slowly and then decreases at

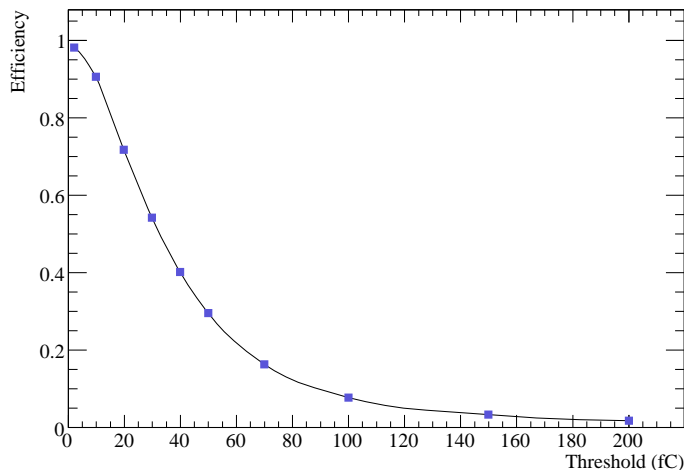


Figure 15. Efficiency versus threshold (CH1).

Table 4. Multiplicity measurements for a 1.5 fC threshold.

Chamber	Raw multiplicity	Noise corrected multiplicity
CH0	1.070 ± 0.008	1.057 ± 0.008
CH1	1.080 ± 0.008	1.065 ± 0.008
CH2	1.090 ± 0.008	1.070 ± 0.008
CH3	1.114 ± 0.008	1.096 ± 0.008

high threshold. At very low threshold, almost all pads receiving charge are seen and the maximum multiplicity is measured. With increasing threshold the multiplicity decreases dramatically down to 1.03–1.04 at 30–40 fC. Above this value, mainly events of particles with large energy deposit are considered. These particles likely produce δ -rays leading to some ionization far from the track and hence to a higher multiplicity. Above 150 fC, as a consequence of the decreasing detection efficiency with threshold, the multiplicity declines again as expected.

4.7 Beam tests conclusion

The efficiency and hit multiplicity of the MICROMEGAS prototypes (97% efficiency and 1.06 multiplicity at a 1.5 fC threshold) are potentially excellent according to the requirements of a DHCAL active layer. The threshold dependency of the efficiency shows that very high efficiencies imply thresholds achievable with low noise readout electronics. Such efficiencies shall be easily reached by the currently developed low power digital readout chips. Nevertheless, ongoing simulations [19] tend to suggest that the energy resolution of the DHCAL shall be constant for efficiencies above $\approx 70\%$. The consequent higher threshold would release the constraints on the readout electronics and also improve the capability to produce narrow showers thanks to a lower multiplicity. More technical details about the beam test analysis are available in [20].

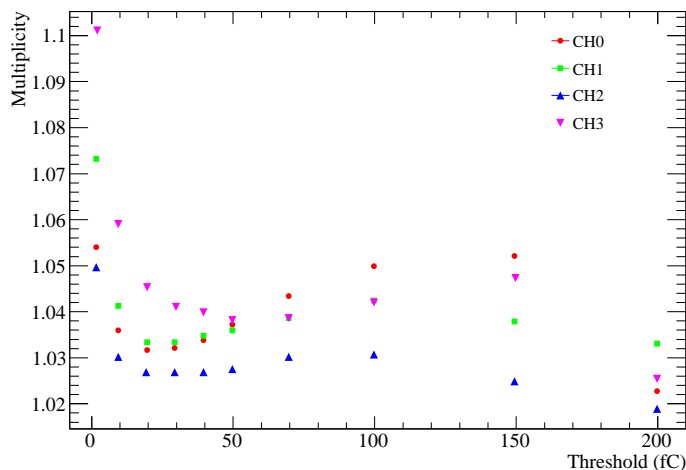


Figure 16. Multiplicity versus threshold for the four chambers.

5 Embedded digital readout prototype

A compact detector is compulsory for the DHCAL active layer. Therefore, a process has been developed to reach a bulk MICROMEGAS with embedded readout chip. The DIRAC chip has been chosen for the first prototype. This was also an opportunity to test this R&D chip in real conditions.

5.1 DIRAC ASIC

DIRAC [12] is a 64-channel digital ASIC intended for the readout of gaseous detectors like MICROMEGAS, GEM, GRPC. Its design is highly specific to ILC DHCAL requirements. It is based on low cost technologies, offers a low power consumption thanks to power pulsing synchronized to the ILC clock. It provides two operative modes (high gain in MICROMEGAS/GEM mode and low gain in RPC mode), a scale of three thresholds with an 8-bit precision and a fully digital serial interface.

5.2 Prototype layout

The prototype consists of an 8×8 pad, 6 layers, class 6 PCB, equipped with a single DIRAC ASIC. A mask was fixed on the PCB's ASIC side in order to avoid the embedded electronics from being squashed during the lamination of the mesh. The same bulk layout as the one described in section 2.1 was used. The anode segmentation was made of $1 \times 1 \text{ cm}^2$ pads spaced every $500 \mu\text{m}$.

5.3 Beam test result

The first operative test with bulk MICROMEGAS with embedded electronics has been carried out and the electronics proved to have survived the lamination process by showing the beam profile displayed in figure 17. This profile was obtained in a $200 \text{ GeV}/c$ muon beam, with a 19 fC threshold, in $\text{Ar}/i\text{C}_4\text{H}_{10}$ (95/5), at a mesh voltage of 410 V and a drift voltage of 460 V . The data acquisition was auto-triggered by the ASIC. A raw hit multiplicity of 1.1 has been determined. Further measurements will be performed with a stack of several embedded DIRAC MICROMEGAS detectors.

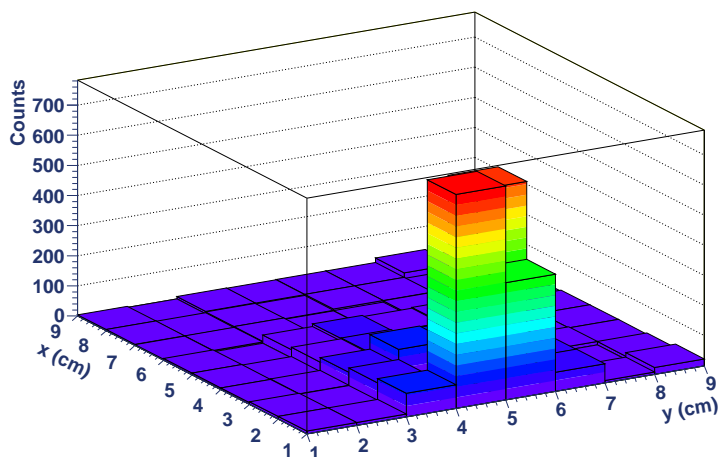


Figure 17. Beam profile obtained with digital readout using the DIRAC ASIC.

This test is a proof of principle for the bulk MICROMEGAS with embedded electronics and for the DIRAC ASIC functionality.

6 Conclusion

Bulk MICROMEGAS prototypes with analog readout have been tested with X-rays and CERN's particle beams.

The gas gain dependency on pressure, temperature and amplification gap thickness variations has been calculated from gain curves in Ar/ iC_4H_{10} (95/5) and Ar/ CO_2 (80/20). As expected from the steeper gain curve, the values obtained in the Ar/ iC_4H_{10} mixture are significantly higher. This difference makes Ar/ CO_2 more stable against pressure and temperature variations than Ar/ iC_4H_{10} making this gas mixture interesting despite the lower gain it provides. In Ar/ CO_2 (80/20), these calculated values were confronted with measurements showing good agreement. A method for gain correction based on those dependencies has been presented.

Four chambers were placed in 200 GeV/ c muon and 7 GeV/ c pion beams. The gain distribution of 384 channels (a 384 cm² area) showed an 11% r.m.s. variation. The efficiency and the hit multiplicity were measured and their dependency versus threshold was studied. An efficiency near 97% at a 1.5 fC threshold was obtained and a hit multiplicity as low as 1.03 has been found at 20 fC.

The first bulk MICROMEGAS with embedded readout electronics have been built, tested and proved to be functional, which validates the fabrication process of a compact MICROMEGAS and also the DIRAC ASIC performances.

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