

# Accelerator targets design - The challenge of high power density

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DAPNIA visit  
24/10/07

# Layout

- SARAF
- High power targets design
- High heat flux cooling
- Examples
  - SARAF beam dump
  - LiLiT
  - Palladium target

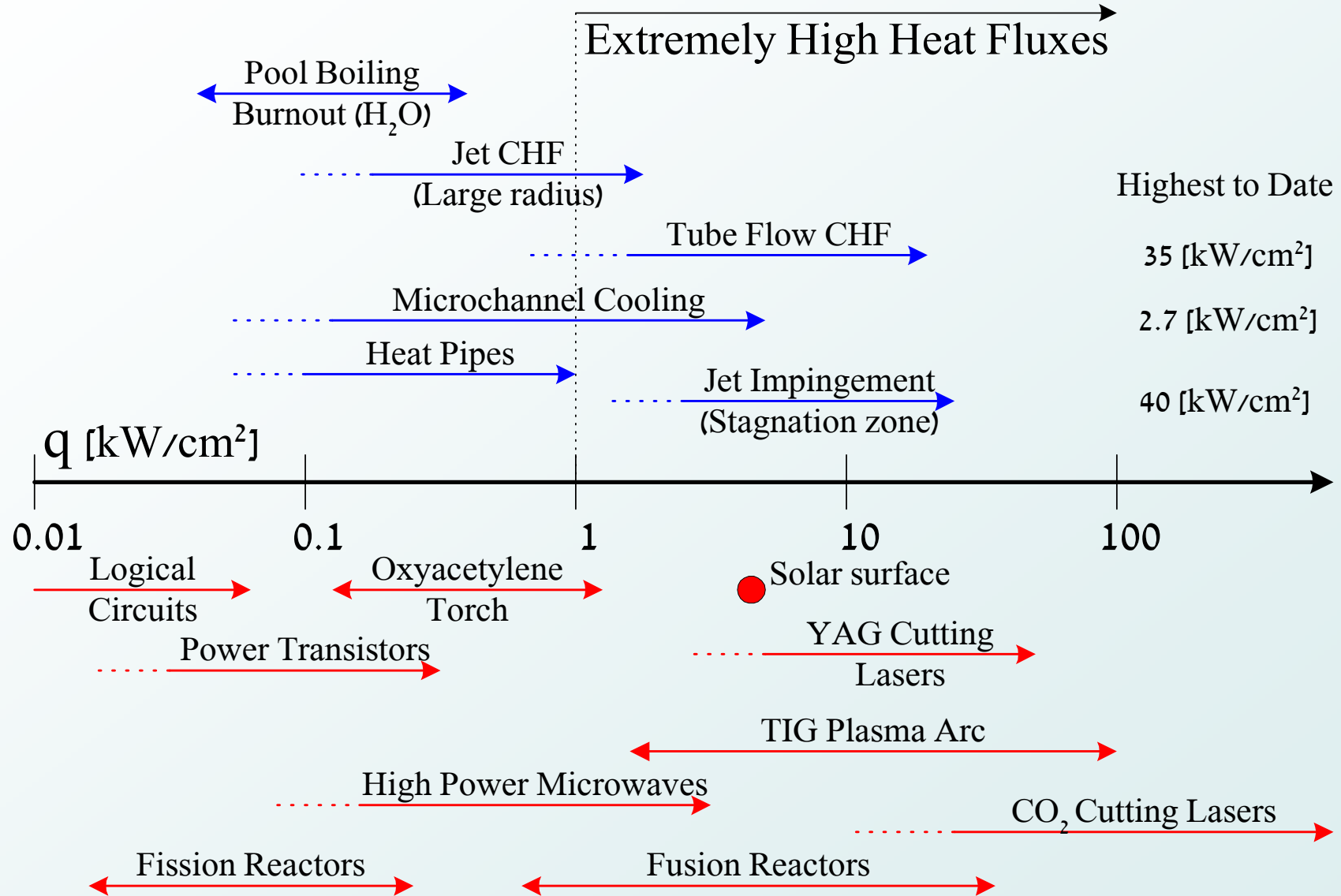
# SARAF

- Nuclear research with neutrons and primary beam
- Production of radio-isotopes for medical applications

# High power targets design

- Material issues (high temperature, high radiation dose)
- High heat flux
- Thermal stress
- Safety !!!

# High heat flux cooling



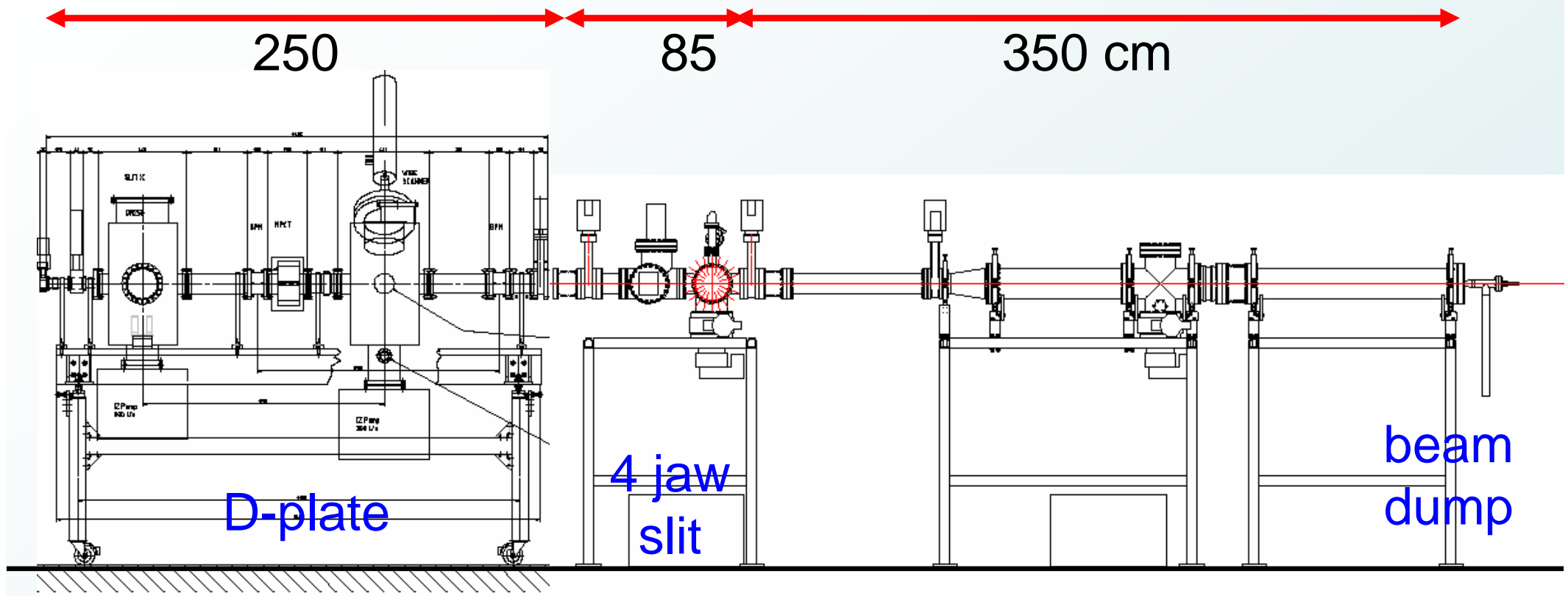
# Example – Phase A SARAF beam dump

- Simple and safe solution
- No size limitation
- Long exposure time
- Very low activation limit with 100% beam loss
- 2-10 MeV protons and deuterons

# SARAF beam dump - Activation

- The heat removal design of the beam dump necessitate use of material which can be machined
- This material should minimize prompt radiation and activation at beam energies of  $< 10$  MeV
- Prototype I – heavy metal (97% W)
- Current design – Tungsten over copper backing

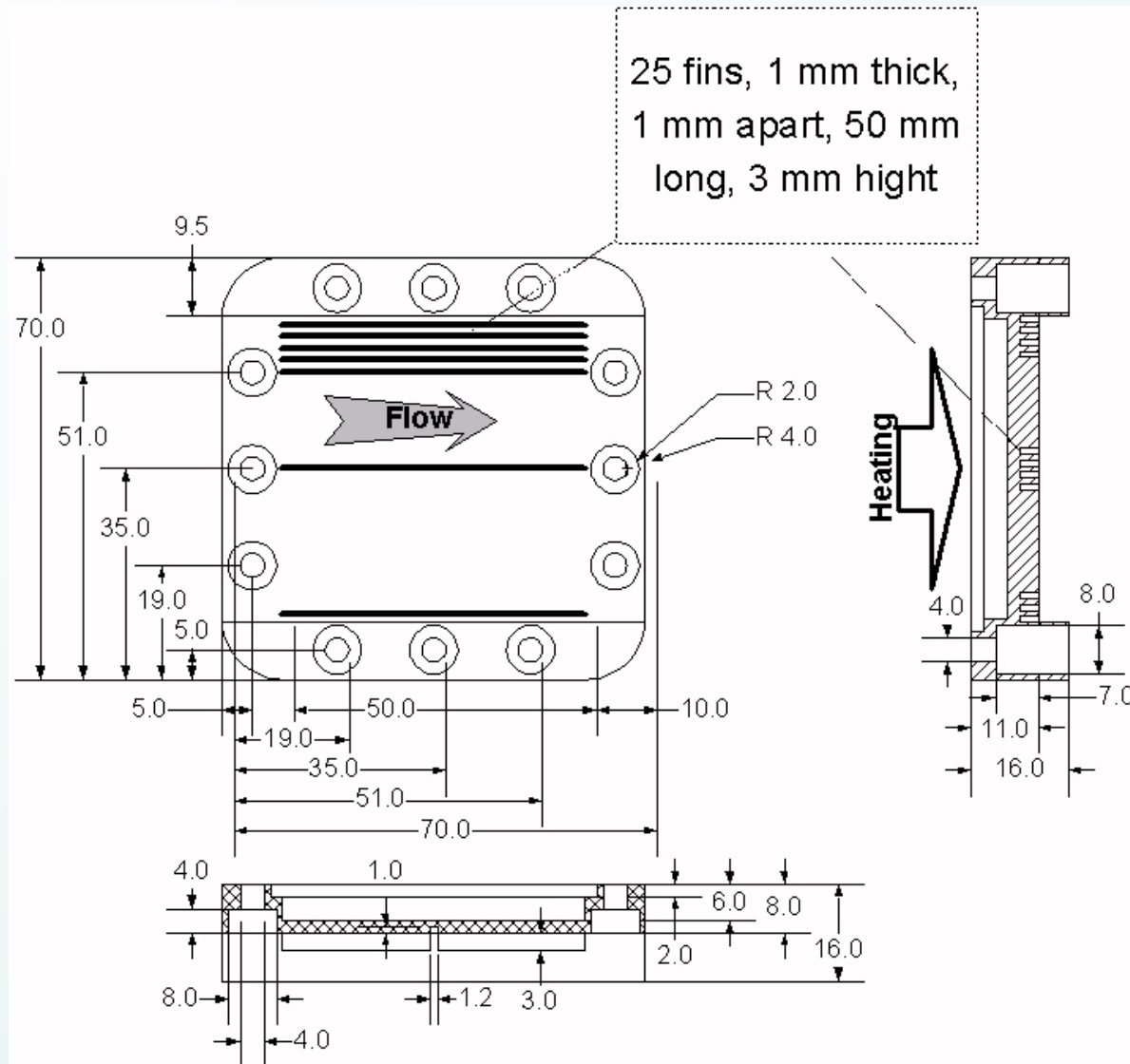
# SARAF beam dump



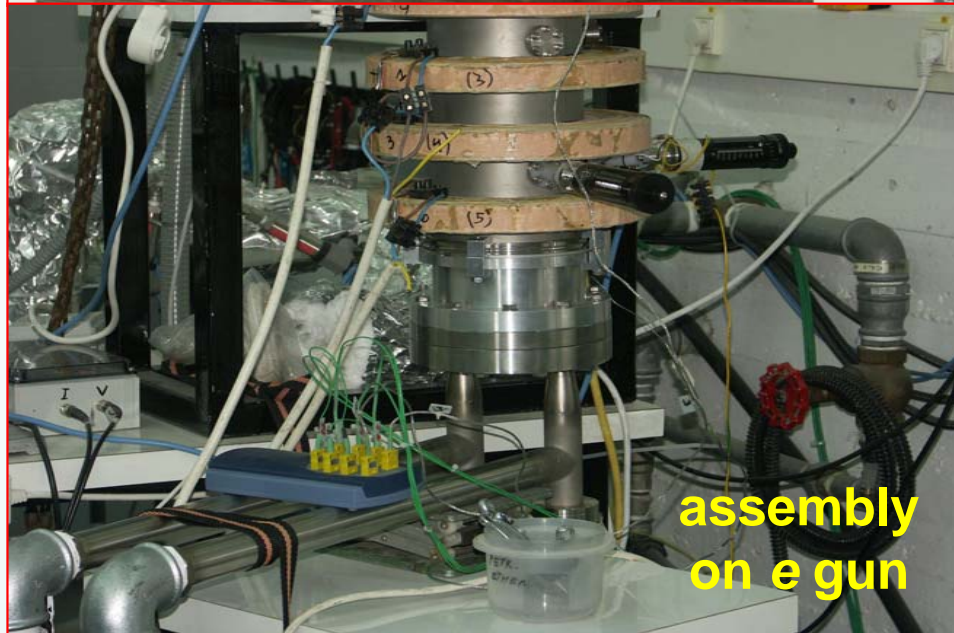
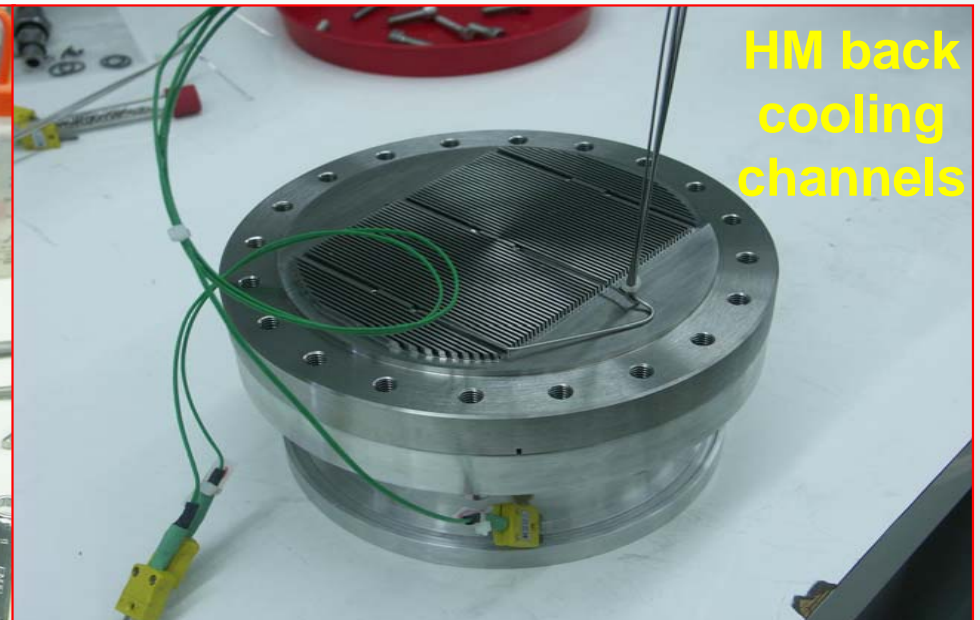
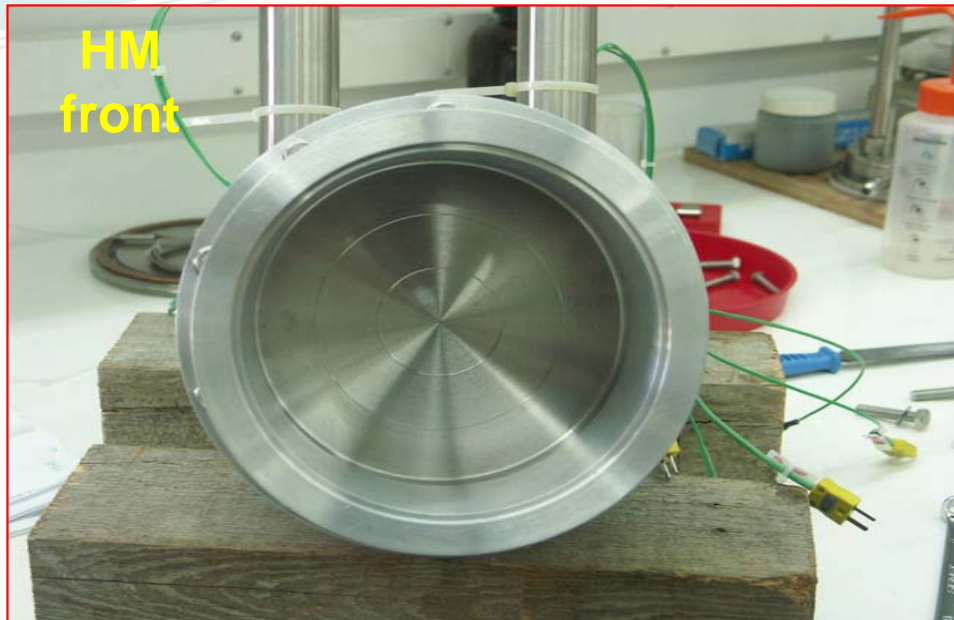
A layout of the BD arrangement. The beam enters from the left side.



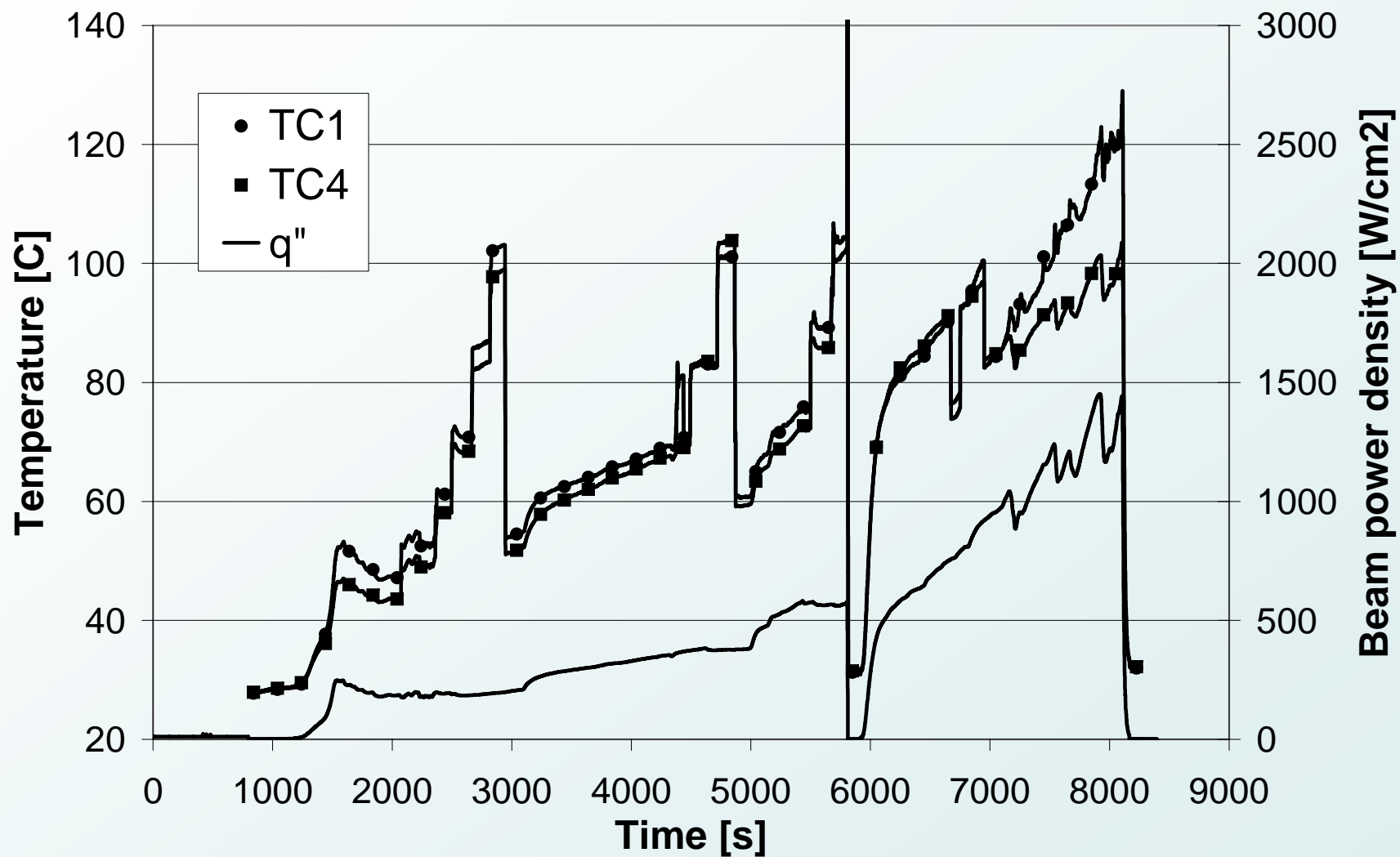
# Mini-channel cooling



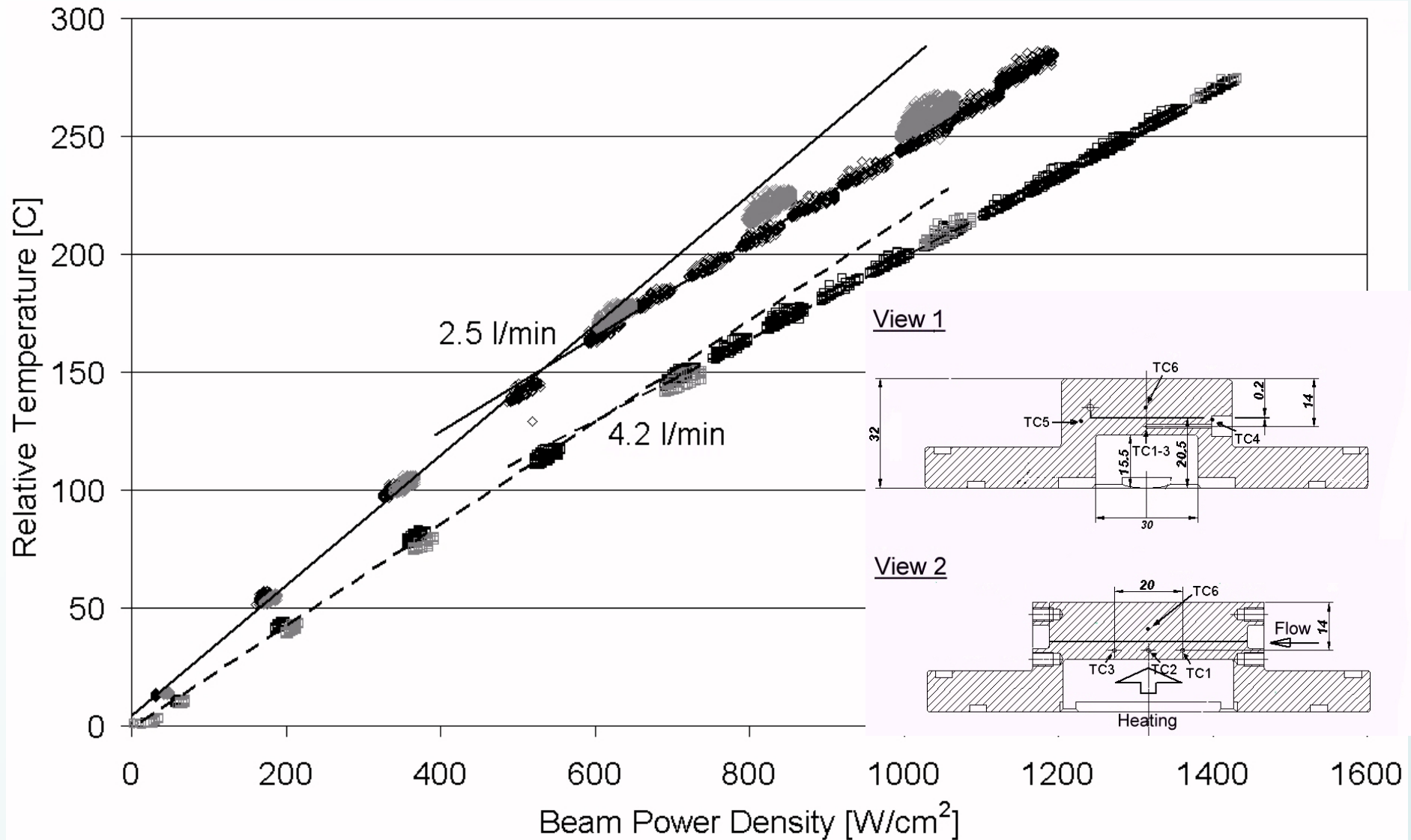
# 20 kW p/d Heavy metal dump



# Mini-channels cooling capability



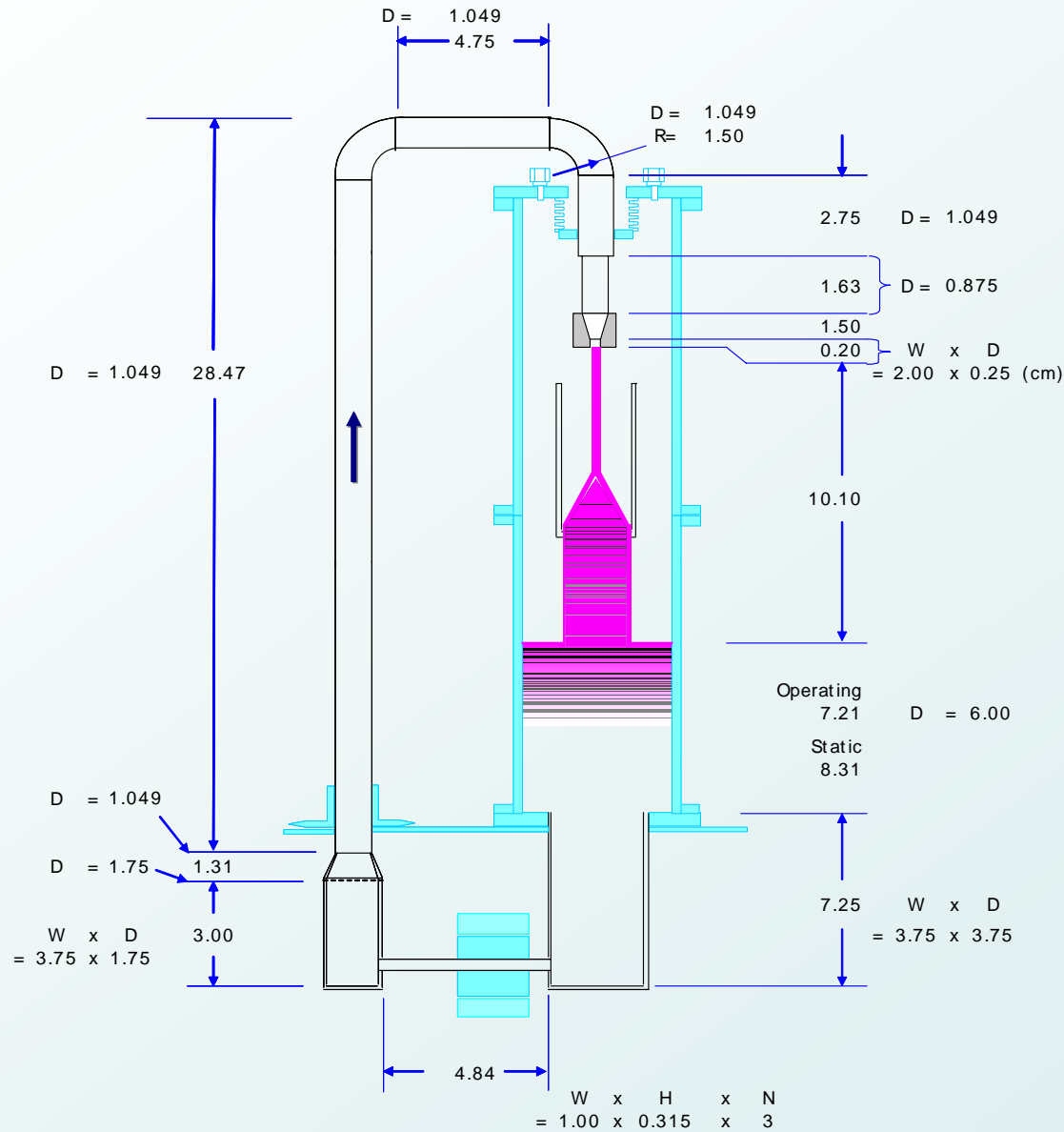
# Micro-channels cooling capability



# Examples - LiLiT

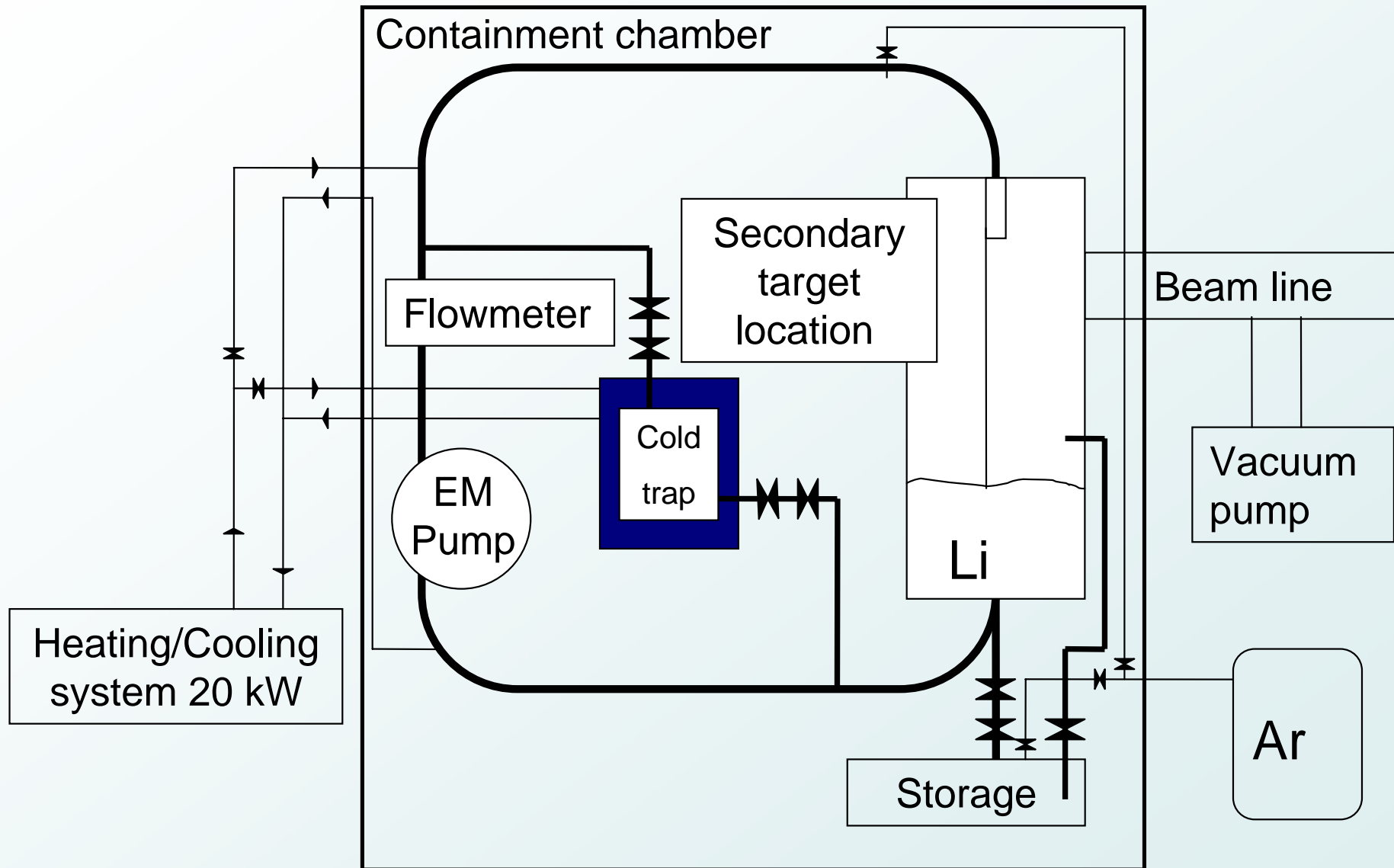
- High power *Liquid Lithium Target*
- 4 – 10 kW beam power
- $R_{\text{rms}} = 1 - 1.5 \text{ mm}$
- Design issues –
  - Surface shape
  - Be-7
  - Li boiling and generation of bubbles

# ANL Li target design

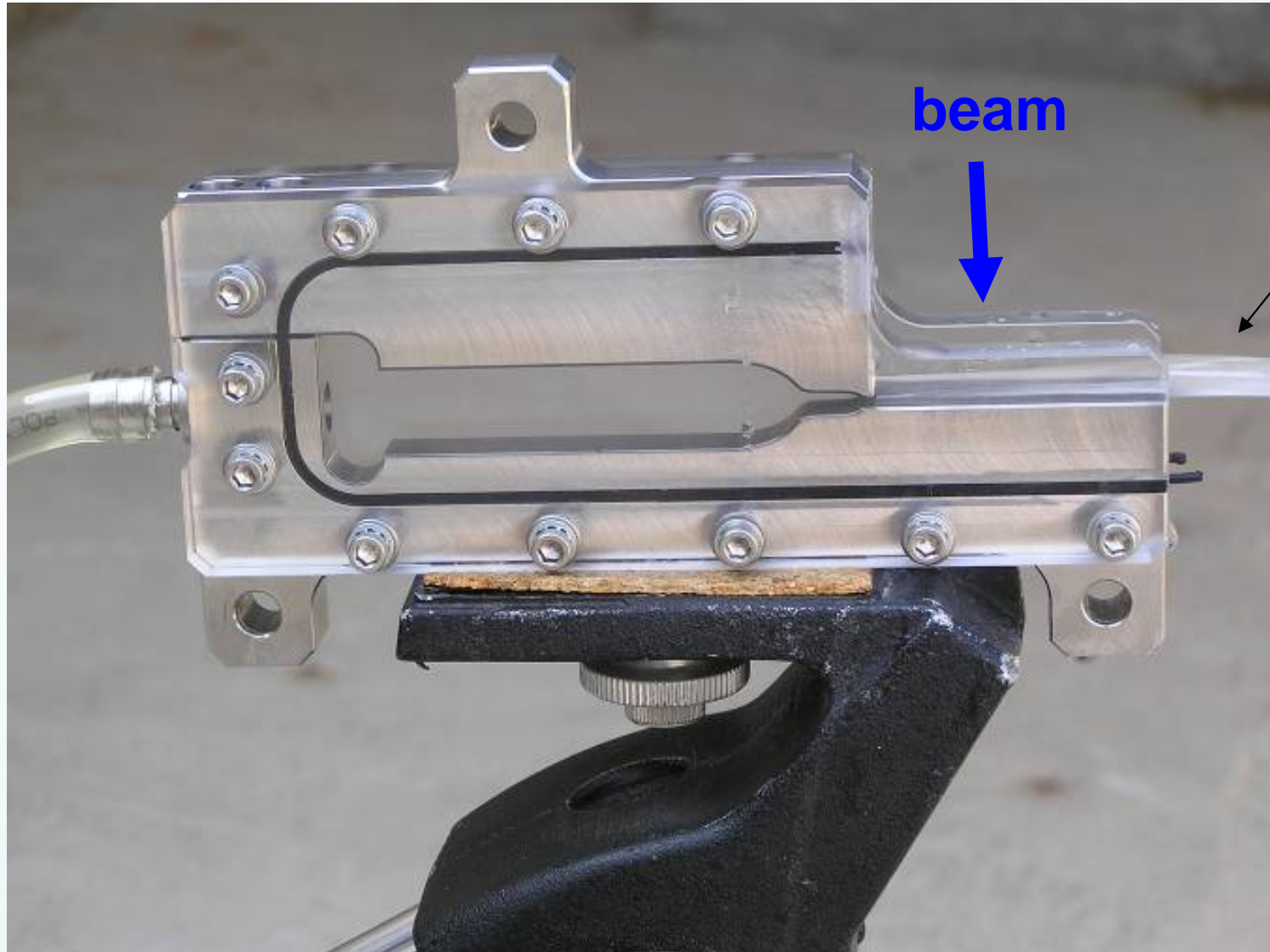


**J. Nolen  
RSI 2005**

# LiLiT preliminary design

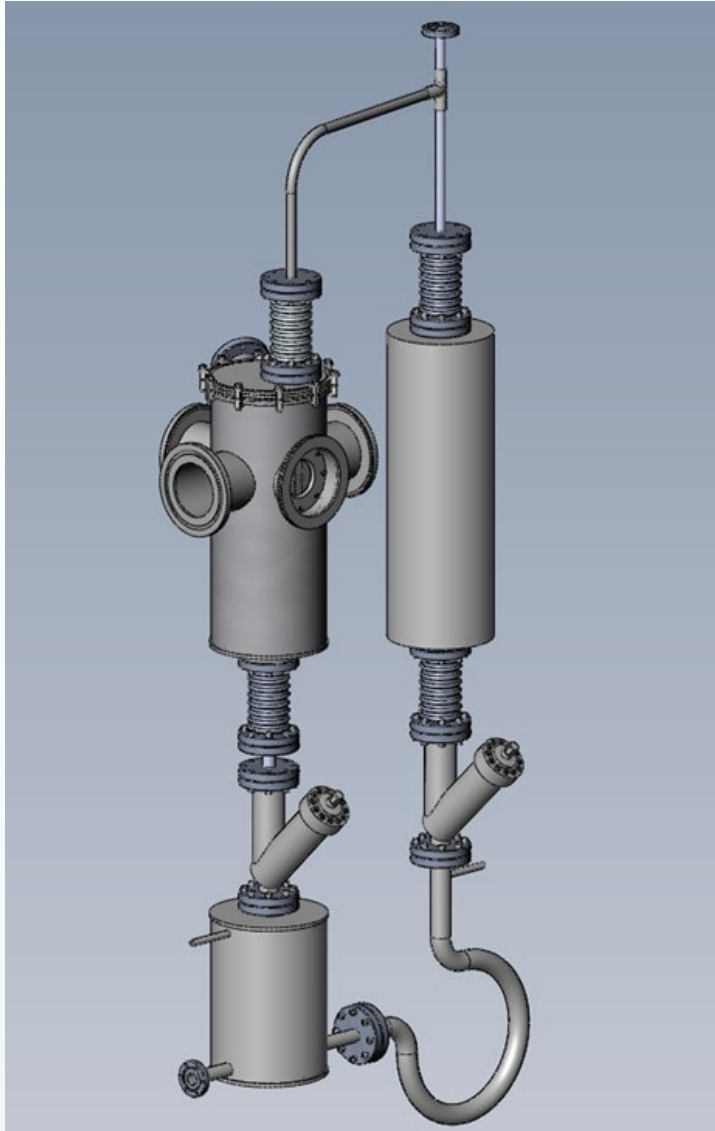


# Nozzle design

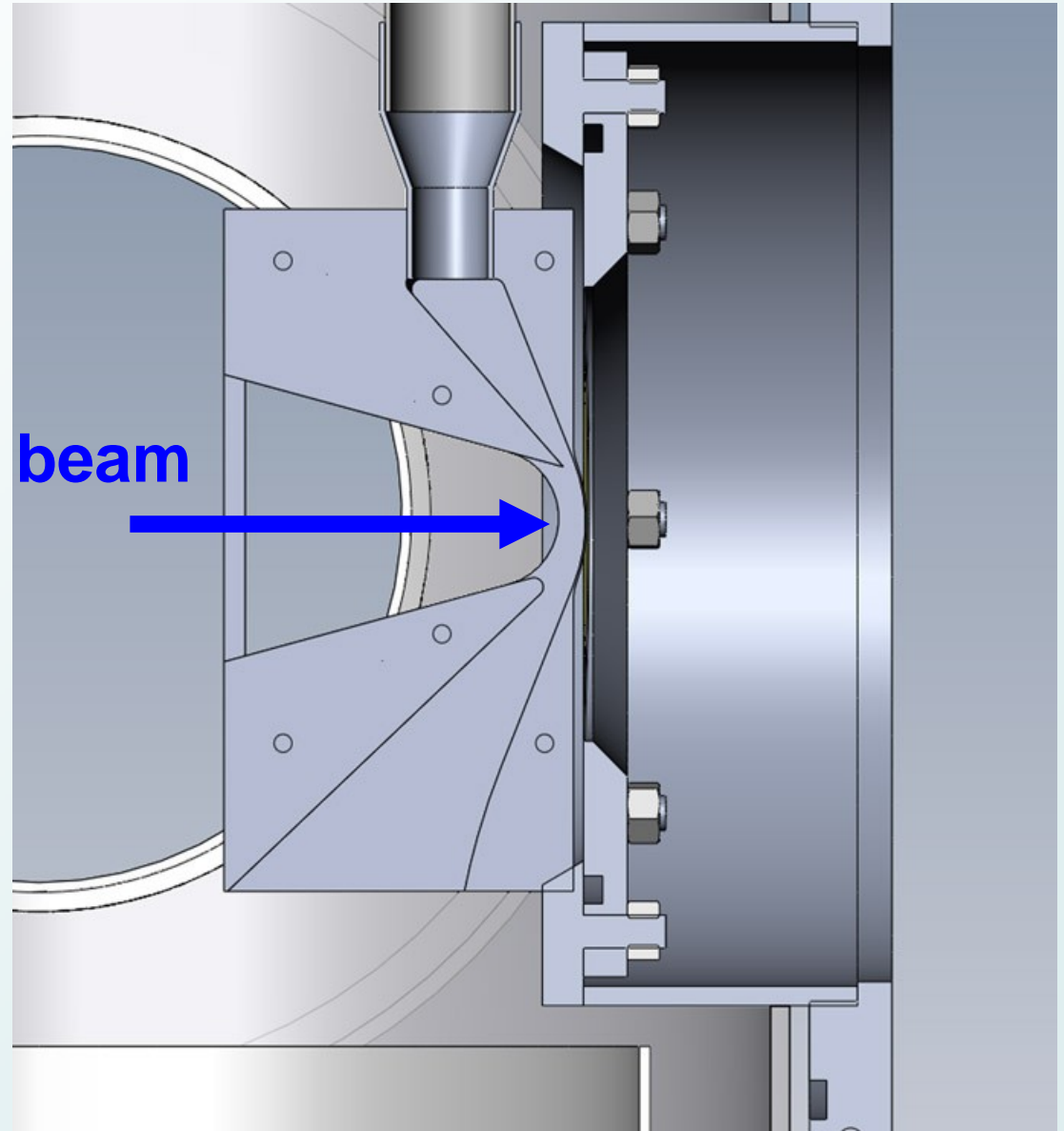




# Conceptual design



W. Gelbart ASD Inc.



# Example – Palladium target

## ■ Motivation

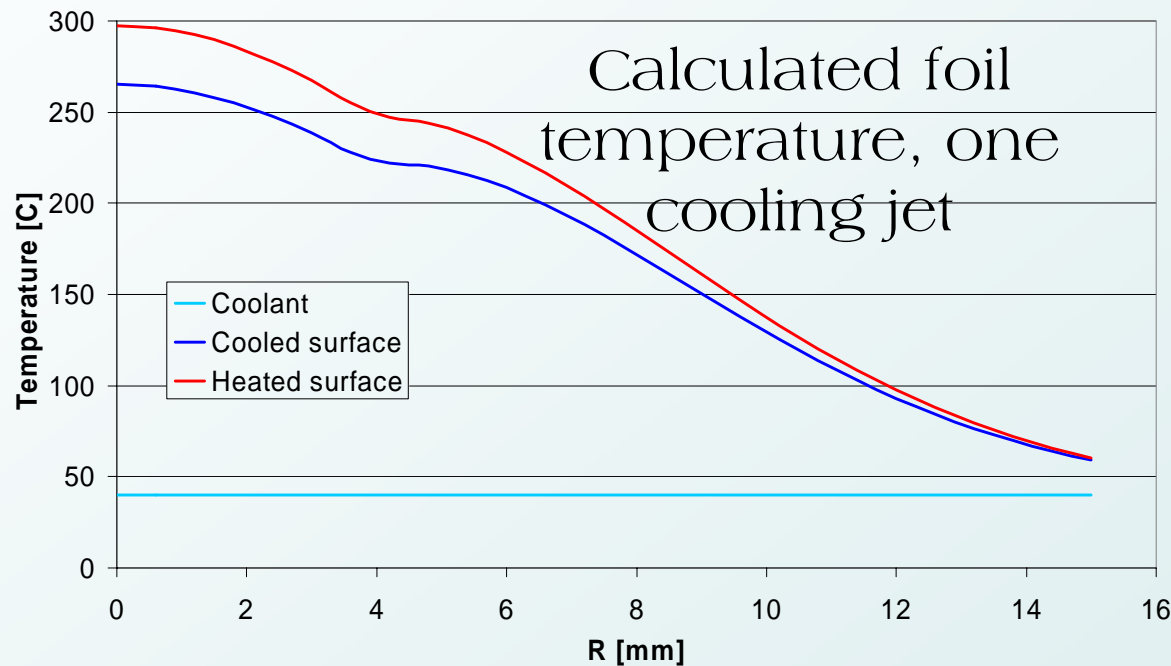
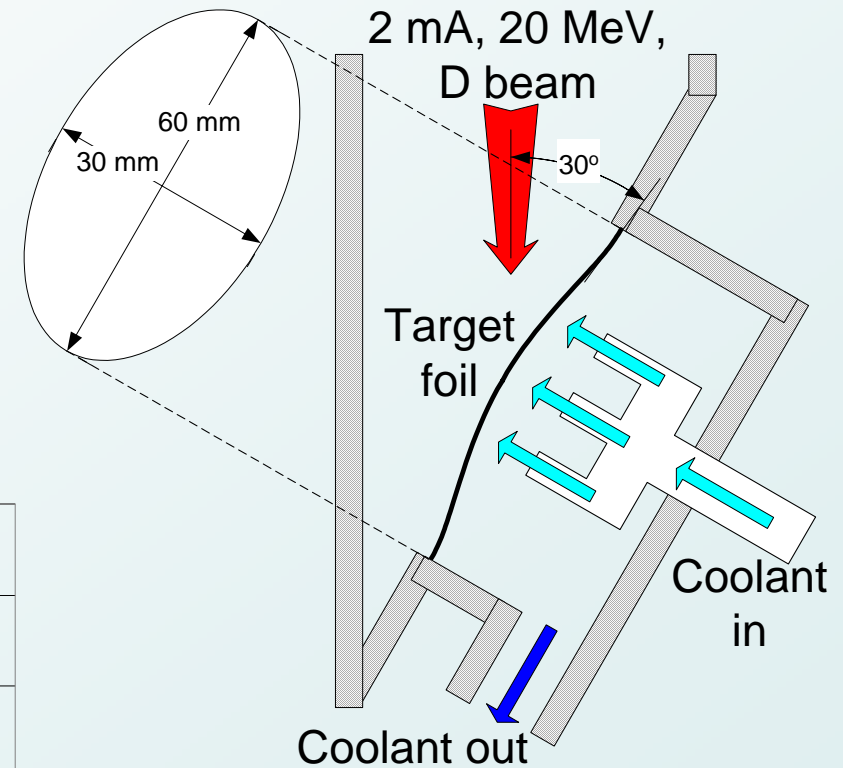
- $^{103}\text{Pd}$  is commonly used radioisotopes for treating prostate cancer
- Current irradiation techniques suffer from:
- low production rates due to target cooling limitation
- difficult electroplating process to prepare the target

## ■ Method

- Use of high heat flux liquid metal (LM) jet impingement cooling technique
- Make target of self-supporting thin Rhodium foil
- Use the  $^{103}\text{Rh}(d,2n)^{103}\text{Pd}$  reaction with deuteron beam of 17-20 MeV

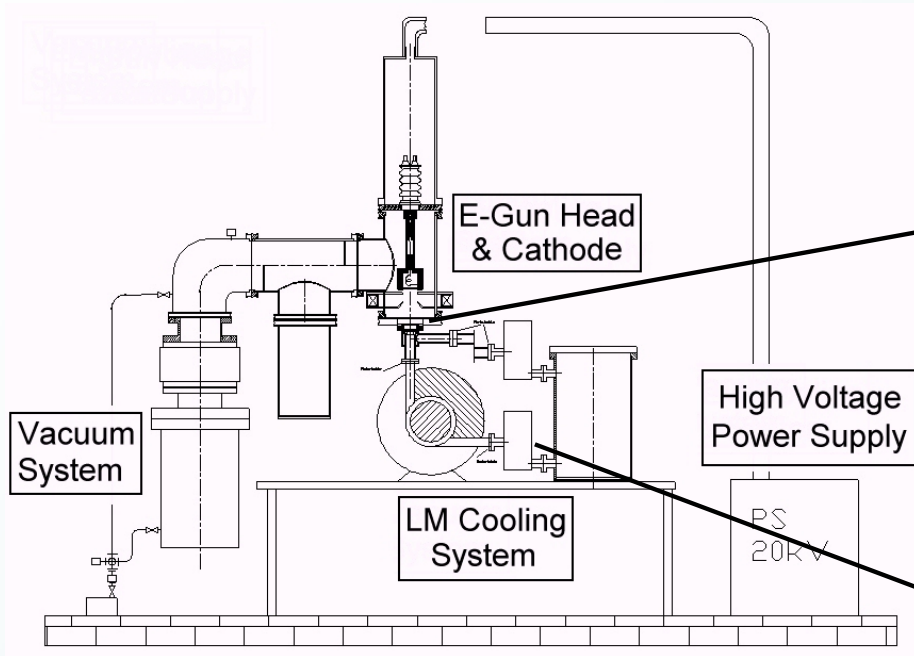
# Palladium target – proposed design

- 2 mA, 20 MeV D beam
- 30x60 mm Elliptic target
- 180  $\mu\text{m}$  Rh foil
- Target to beam angle of 30°
- Maximum heat flux from target – 6.2 kW/cm<sup>2</sup>
- Calculated maximum foil temperature < 300°C

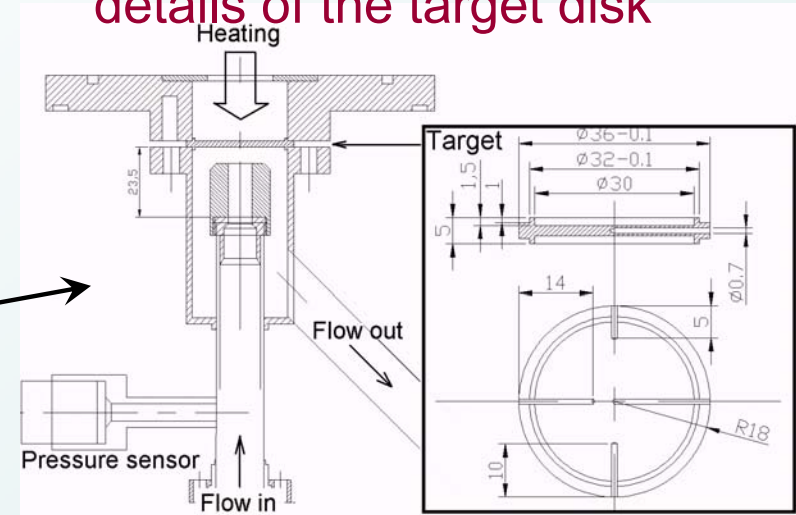


# LM cooling loop

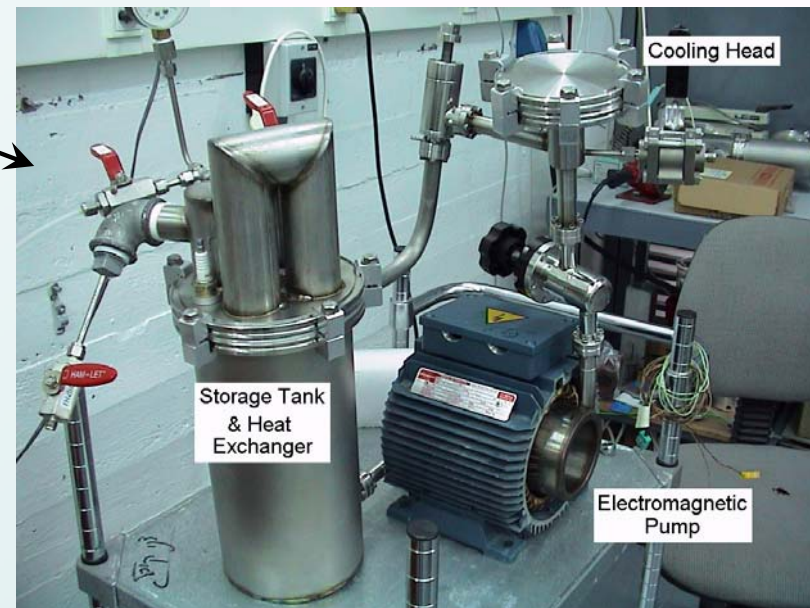
Schematic drawing of the experimental liquid-metal cooling system



The jet impingement cooling head and details of the target disk

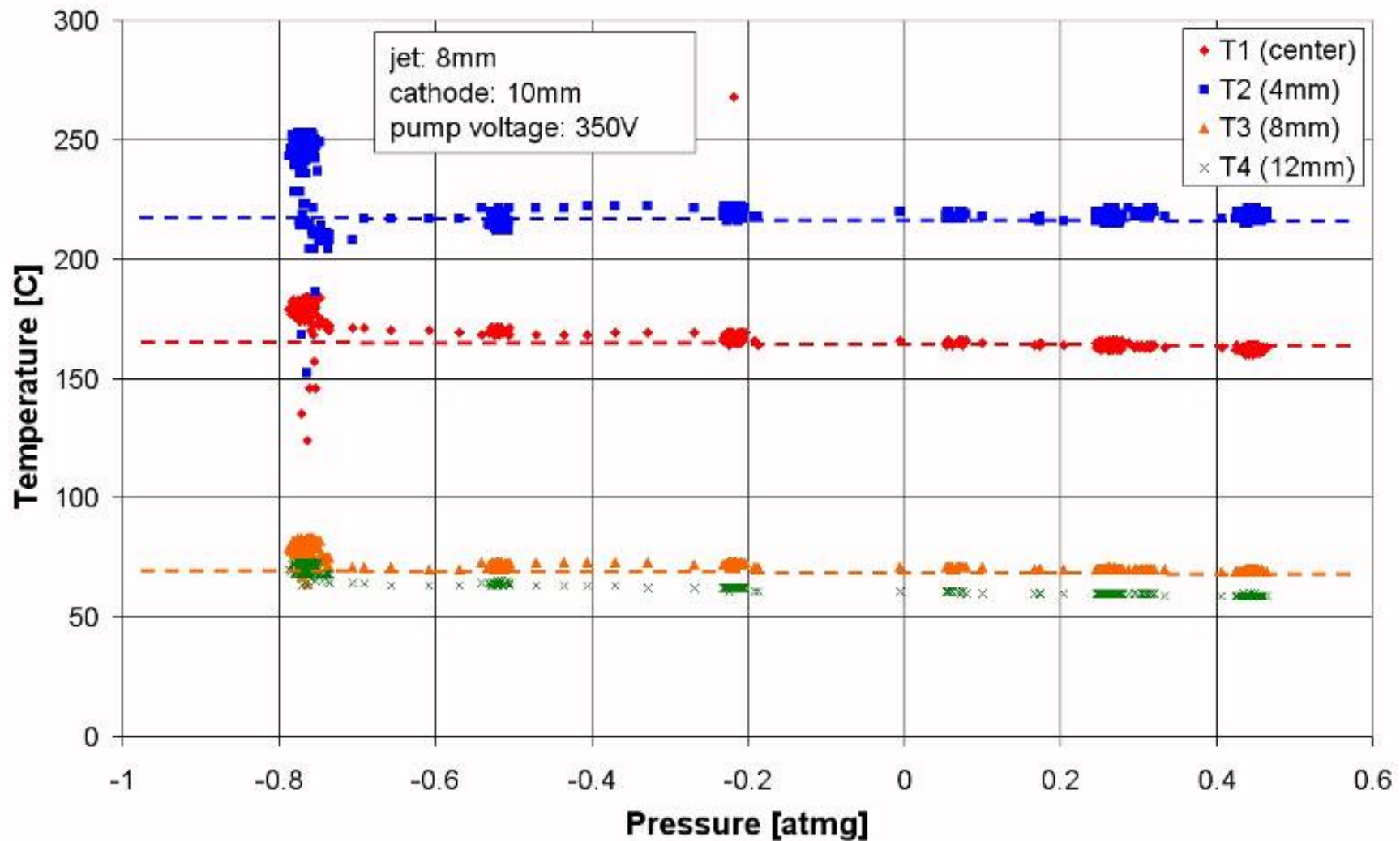


The liquid metal jet impingement cooling system during a vacuum test

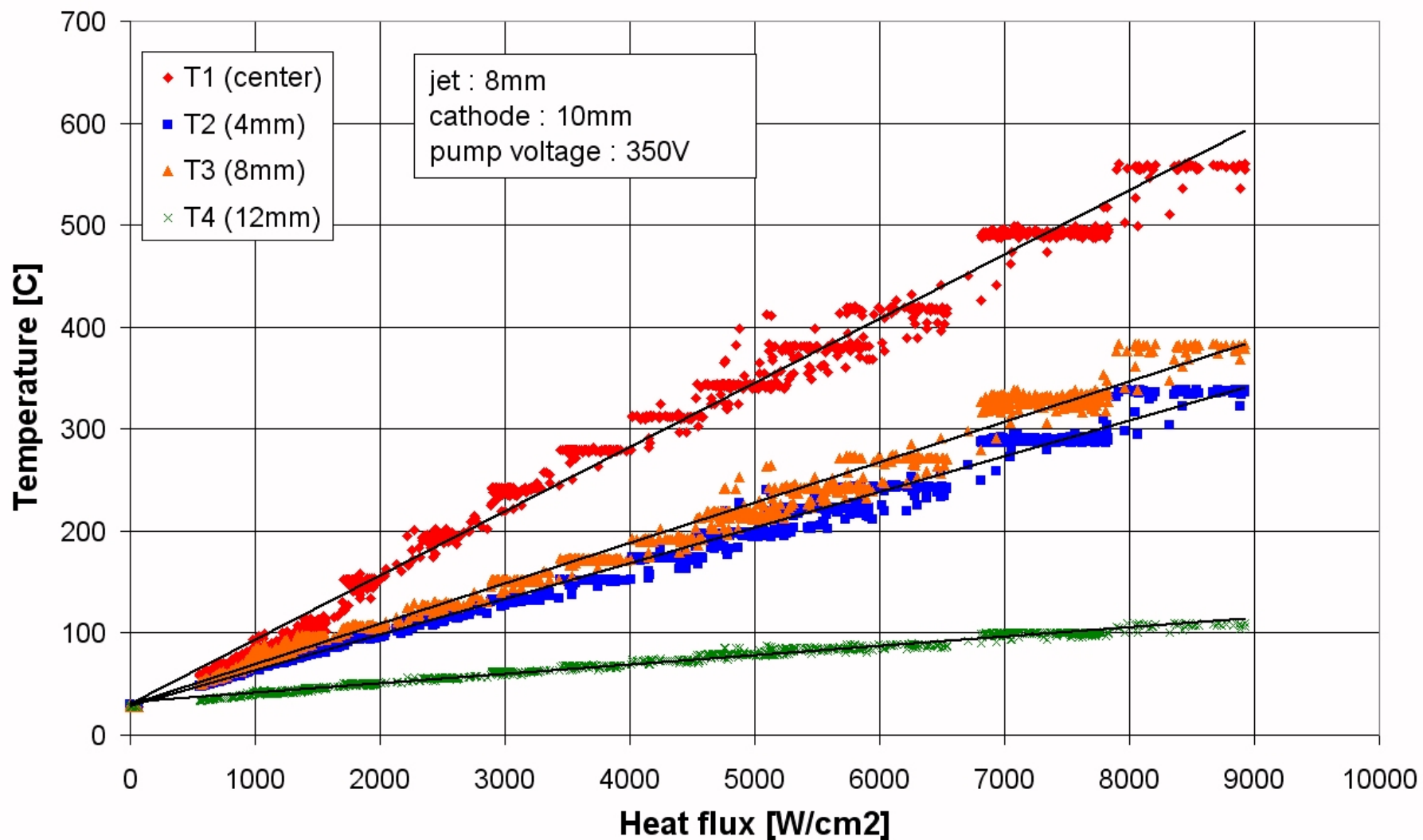


I. Silverman *et al.* NIM B 241(2005)1009

# High power cooling with LM



# High power cooling with LM



# Rh foil strength

250  $\mu\text{m}$  thick Rh foil has been demonstrated to be strong enough to hold the expected LM cooling system pressure for several days, even at the high temperature calculated to exist during the irradiation process

<b>Foil thickness*</b>	<b>Temperature</b>	<b>Pressure</b>	<b>Test time</b>	<b>Breaching</b>
<b>[<math>\mu\text{m}</math>]</b>	<b>[C]</b>	<b>[atm]</b>	<b>[hr]</b>	
<b>100</b>	<b>450</b>	<b>13</b>	<b>1</b>	<b>+</b>
<b>250</b>	<b>450</b>	<b>29</b>	<b>288</b>	<b>-</b>
<b>250</b>	<b>650</b>	<b>10</b>	<b>10</b>	<b>+</b>
<b>250</b>	<b>650</b>	<b>15</b>	<b>0.5</b>	<b>+</b>

\* Foil dimensions: Race track, 100x12 mm